



PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 3880/P052069 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10										Sheets: 1 Sheet: 1 INSPECTION CERTIFICATE EN10204/3.1 Nr. 375531 PLANT ORDER № 8014903880							
		CUSTOMER DSS INTERNATIONAL SA Switzerland					PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 5.00in/127.0 mm L=5.62m /18.426ft; Grade: 316/316L/1.4401/1.4404					QUANTITY: 1bund Q-3832 lb/1738kg (number of pcs)						
ANALYSIS, %																		
	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	≤.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A10541	.021	.45	1.41	.040	.026	16.78	10.24	2.04	.079	.28	.05	.05	.005	.14	.01	.032	.0096	.0022
DIN EN 10002-1, ASTM A370-09																		
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0` 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-22.3:1								
				A ₅ %	In 2 inches (50mm) or 4D, min, % L			L	Q									
	REQUIRED	205	240	515-690	40 -	40	50	140-217	100									
EFFECTIVE	286	314	576	60 -	58	75	170	219 219 219	-									
Mechanical properties tested in state of delivery																		
US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3: OK																
Radiation free; mercury free. No Weld or Weld repair.																		
Date: 16.11.2021 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye. Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dnipropetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com																		

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