

SN 6318 -01 To
6318 -150

C311183

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE 1953

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 4176/PO52377 DIN EN 10088-3-05,DIN EN 10272-08,AD2000-Merkblatt W2;AD 2000-Merkblatt W10;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08,ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A;AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1;ASTM A320/A320M-08 GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8M,CL 1;NACE MR 0175-03;NACE MR 0103-10	INSPECTION CERTIFICATE EN10204/3.1 Nr. 376539 PLANT ORDER № 8014904176
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line.Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 6.250in/158.75 mm L=4.360/14.295ft L=5.620/18.426ft L=5.610/18.393ft Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) 1bund Q-1556 lb/706 kg 1bund Q-4012 lb/1820kg 1bund Q-2006 lb/910 kg	Delivery condition solution annealed :1900 ⁰ F(1040 ⁰ C)water 30minutes термообработка:закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A10739	.023	.42	1.40	.038	.027	16.97	10.32	2.04	.068	.36	.06	.04	.005	.18	.01	.029	.010	.0023

DIN EN 10002-1,ASTM A370-09										TECHNICAL REQUIREMENTS:												
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-15.1:1												
	L	Q		In 2 inches (50mm) or 4D,min,% L	L			Q														
REQUIRED	205	240	515-700	40	-	40	50	140-217	100	-												
EFFECTIVE	292	324	565	60	-	59	79	167	211	211	211	-										
	294	327	568	60	-	59	79	167	207	207	207	-										

US - testing	yes	Results: ASTM A388/A388M-FBH1/8";EN 10308 type 1a;class 3:OK	Date: 31.12.2021 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dnipropetsstal" Phone number +380612834255 e-mail:info@dss.com.ua http://www.dss-ua.com
Radiation free; mercury free. No Weld or Weld repair.			