

Certified Material Test Report

Cert #: 370852	Mill Order: 2201659	Heat #: A215862	Issued: 2/16/2022 16:23:06
Work Order:	Sales Order: 262143-1	Customer: U.S. Alloys	PO #: 20476-7
Load #: 396621	Reference #:	Reference Desc:	End Use:
Size: 3-3/4"	Shape: Round	Grade: A350/LF2 Chem	Length: 20'
Grain Practice: AI Fine Grain (5-8) per ASTM A29		Reduction Ratio: 13.1 to 1	Disposition: Rolled Prime

Ladle Chemistry Analysis (ASTM A29)

C	Mn	P	S	Si	Al	Cu	Ni	Cr	Mo	Sn	N	V	Cb	B	Ca	W	Ti	DI
0.20	1.21	0.008	0.021	0.25	0.033	0.25	0.08	0.10	0.03	0.009	0.0086	0.002	0.001	0.0002	0.0006	0.000	0.000	0.97
Pb	Co	As	Sb	Zr	Bi	H (ppm)	O (ppm)	Ceq	J-Factor									
0.000	0.008	0.005	0.005	0.000	0.001	1.6		0.45	248									

Product Check Analysis (ASTM A29)

	C	Mn	P	S	Si	Al	Cu	Ni	Cr	Mo	Sn	N	V	Cb	Ti	B	Ca	O
Front																		
Back																		

Jominy (ASTM A255)

	J1	J2	J3	J4	J5	J6	J7	J8	J9	J10	J12	J14	J16	J18	J20	J24	J28	J32
Calc'd Standard	1.5	3	5	7	9	11	13	15	20	25	30	35	40	45	50			
Calc'd Metric																		
Front																		
Back																		

Microcleanliness (ASTM E45)

Method A								Method C (SAE J422)				Method E	
AT	AH	BT	BH	CT	CH	DT	DH	S	O	SAM "B"	SAM "D"		

Microcleanliness (DIN 50602)

K			M	
S	O	Tot	Tot	

Decarb

Depth	% of Diameter

Grainsize

Austenitic	Ferritic

Macrostructure (ASTM E381)

S	R	C

Magnetic Particle Inspection

Frequency	Severity

Mechanical Properties (ASTM A370)

Tensile Properties					Hardness	
Tensile Strength	0.2% Yield Strength	% Elong (2")	% ROA	0.35% EUL Yield Strength	(MR)	(Surf)

Steel Dynamics - Engineered Bar Products has a quality system in place which has been certified ISO 9001:2015 compliant, including PED certification.

Comments/Specs

Electric Arc Furnace Melted - Vacuum Tank Degassed ---- Material has been fully killed. ---- NACE MR-01-75 / ISO 15156 -2009 ---- Normalize ---- ASTM A696-90a Grade C ---- ASTM A675-19 Grade 70 ---- ASME SA350-04 LF-2 Class 1, 2 ---- ASME SA105-04 ---- ASME SA696-04 Gr C ---- ASME SA675-04 Gr 70 ---- DIN EN 10204:2004 Paragraph 3.1 ---- Cameron MR-005 Rev. C1 ---- NACE MR0103-2007 ---- NACE MR0103-2003 ---- Complies with EN 10204 type 3.1 ---- Pres Equip Direct(PED) 97/23/EC/7/2 Anx I, Par 4.3 ---- EAF Melted, Vacuum Tank Degas, Bloom Strand Cast ---- ASTM A576-17 ---- EAF Melted, Ladle Refined, Vacuum Tank Degas ---- U.S. Alloys Spec LF2-HN Rev 4 dtd 9-4-18 ---- ASTM A420-19 WPL6 ---- ASTM A105/A105M -21

Condition: Normalize, Straighten, Chamfer, Immersion UT

UT: Passed Ultrasonic Inspection

I hereby certify that the content of this report is correct and accurate, and that all tests and operations performed on this material were in compliance with applicable material specifications and purchaser designated requirements.

Jonathan Vallosio
 Jonathan Vallosio - Rolling Mill Metallurgist (ES)

Any alteration to this report voids Steel Dynamic's warranting of results. No weld repair has been performed on this material. This material is not radioactive and has not been exposed to radioactivity while under the control of Steel Dynamics. This material has not been exposed to mercury while under the control of Steel Dynamics. Unless otherwise noted, this material was melted, continually cast, and rolled in the USA; w/ all testing performed by Steel Dynamics.

Certified Material Test Report Heat Treatment Addendum

Cert #: 370852	Mill Order: 2201659	Heat #: A215862	Issued: 2/16/2022 16:23:06
Work Order:	Sales Order: 262143-1	Customer: U.S. Alloys	PO #: 20476-7
Load #: 396621	Reference #:	Reference Desc:	End Use:
Size: 3-3/4"	Shape: Round	Grade: A350/LF2 Chem	Length: 20'

Normalize		Austenitize		Quench Media		Temper		Stress Relieve		
Time	Temp	Time	Temp	Type	Time	Temp	Time	Temp	Time	Temp
3.5 hrs	1670 F	hrs	°F		min	°F	hrs	°F	hrs	F

* Furnaces are calibrated to API 6A Annex M, and use atmospheric thermocouples.
 ** Tensile and CVN from 12" prolongation from longitudinal orientation of Heat Treated Bar

Charpy Impact (ASTM E23) (v-notch | 10mm x 10mm)

Sample ID	Orientation	Location	Temp(F)	Impact Energy (ft-lbs)				Lateral Expansion (0.001")				% Shear				
				1	2	3	Avg	1	2	3	Avg	1	2	3	Avg	
80700	Longitudinal	Mid-Radius	Q1	-50	66	41	49	52	47	40	35	41	40	30	40	37

Hardness (ASTM A370)

Sample ID	Location	HB
80700	Mid-Radius Q1	157
80710	Mid-Radius Q2	157

Tensile (ASTM A370)

Sample ID	Orientation	Location	Tensile	0.2% Yield	%ROA	%E (2")
80700	Longitudinal	Mid-Radius Q1	78,300 psi	49,900 psi	56	30

TEST REPORT FURNISHED
 BY U.S. ALLOYS, INC.
 ITEM "LF2" 3-3/4"
 HT. CODE "WCF" CLR CODE 60000
 DATE 2/18/2022 APP. BY JGL

I hereby certify that the content of this report is correct and accurate, and that all tests and operations performed on this material were in compliance with applicable material specifications and purchaser designated requirements.

Jonathan Vallosio
 Jonathan Vallosio - Bar Finishing Metallurgist

Any alteration to this report voids Steel Dynamic's warranting of results.