



C308389

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 3311/PO51685 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08; ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond. A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1; ASTM A320/A320M-08 GR B8M,CL 1; ASME SA-320/SA-320M-10 GR B8M,CL 1; NACE MR 0175-03; NACE MR 0103-10	INSPECTION CERTIFICATE EN10204/3.1 Nr. 374318 PLANT ORDER № 8014903311
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионноустойчивых (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 5.000m/127.00 mm L=5.220/17.000ft L=5.230m/17.000ft Grade: 316/316L/1.4401/1.4404	QUANTITY: 1bund Q-3510 lb/1592kg (number of pcs) 1bund Q-2354 lb/1068 kg
			Delivery condition solution annealed :1900 ^o F(1040 ^o C)water 30minutes термообработка:закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A10275	.023	.45	1.50	.038	.021	17.01	10.27	2.04	.075	.29	.06	.04	.005	.14	.01	.035	.009	.0022

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) - A B C D thin thick thin thick thin thick thin thick 2.0 2.0 1.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK. We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-22.3:1									
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z %	Brinell Hardness HB	Impact strength, KV, J											
	L	Q		A ₅ %	In 2 inches (50mm) or 4D,min,% L			L	Q										
REQUIRED	205	240	515-700	40	-	40	50	140-217	100										
EFFECTIVE	288	331	579	62	-	61	79	170	240	240	240	241	241	241					

US - testing	yes	Results: ASTM-A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK	Date: 03.10.2021 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dnipropetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com
Radiation free; mercury free. No Weld or Weld repair.			