



C258756

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

1883

		Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№5030/PO47557 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1; ASTM A320/A320M-08 GR B8M,CL 1; ASME SA-320/SA-320M-10 GR B8,CL1; NACE MR 0175-03; NACE MR 0103-10										INSPECTION CERTIFICATE EN10204/3.1 Nr.353009 PLANT ORDER № 8014905030							
		CUSTOMER DSS INTERNATIONAL SA Switzerland		PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионностойких (нержавеющих) сталей кованы, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 17.000in/431.280 mm L=6.557 ft/2.000m L=6.557 ft/2.000m Grade: 316/316L/1.4401/1.4404										QUANTITY: 1bund Q-5344 lb/2424 kg (number of pcs) 1bund Q-5340 lb/2422 kg		Delivery condition solution annealed :1940 ⁰ F(1060 ⁰ C)water 30minutes термообработка:закалка в воду			
ANALYSIS, %																			
	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B	
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10			
CAST № A08024	.020	.40	1.27	.038	.027	16,86	10.31	2.08	.07	.30	.06	.04	.005	.11	.014	.027	.008	.0025	
DIN EN 10002-1, ASTM A370-09																			
MECHANICAL PROPERTIES		Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)		Elongation A ₅ % L Q In 2 inches (50mm) or 4D,min,% L		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J L Q		TECHNICAL REQUIREMENTS:							
REQUIRED		205	240	515-690		45 35	40	50	140-217	100	60	Macrostructure – GOOD GRAIN SIZE : 3 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0							
EFFECTIVE		273	313	569		59 48	58	79	167	189 189 189	77 77 77	ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-6.5:1							
Mechanical properties tested in state of delivery																			
US - testing		yes	Results: ASTM A388/A388M-FBH1/5";EN 10228-4 type 1a;class 3:OK																
Radiation free; mercury free. No Weld or Weld repair.																			
Date: 10.01.20 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dniprospsstal" Phone number +380612834255 e-mail:info@dss.com.ua http://www.dss-ua.com																			

