




C302648

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№2608/P051243 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08; ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A: AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CL1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL1; NACE MR 0175-03; NACE MR 0103-10										Sheets: 1 INSPECTION CERTIFICATE EN10204/3.1 Nr.371031 PLANT ORDER № 8014902608																			
		CUSTOMER DSS INTERNATIONAL SA Switzerland		PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 18.750in/476.25 mm L=5.574 ft/1.70 m; L=5.574 ft/1.70 m; Grade: 316/316L/1.4401/1.4404										QUANTITY: (number of pcs) 1bund Q-54411b/2468 kg 1bund Q-543291b/2464 kg																
ANALYSIS, %												C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B	
REQUIRED												<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10			
CAST № A09969												.024	.44	1.37	.040	.027	16.79	10.25	2.06	.074	.22	.06	.05	.005	.10	.01	.029	.0076	.0023	
MECHANICAL PROPERTIES												Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation A5% L Q In 2 inches (50mm) or 4D,min,% L		Reducti on of area, Z % L	Brinell Hardness HB	Impact strength, KV, J L Q		TECHNICAL REQUIREMENTS: Macrostructure - GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.5 2.0 2.0 2.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice F)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-7.5:1									
REQUIRED												205	240	515-690	45 35	40	50	140-217	100	60										
EFFECTIVE												286 290	320 324	570 570	61 52 60 53	58 58	73 74	167 167	210 210 210 214 214 214	65 65 65 67 67 67										
US - testing												yes	Results: ASTM A388/A388M-FBH1/5"; EN 10228-4 type Ia; class 3:OK										Date: 23.06.2021 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine MELTED and MANUFACTURED PrJSC " Dniprospetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com							
Radiation free; mercury free. No Weld or Weld repair.																														

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