

C258756

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE 1264

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№5030/PO47557 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1; ASTM A320/A320M-08 GR B8M,CL 1; ASME SA-320/SA-320M-10 GR B8,CL1; NACE MR 0175-03; NACE MR 0103-10	INSPECTION CERTIFICATE EN10204/3.1 Nr.353009 PLANT ORDER № 8014905030
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионностойких (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 17.000in/431.280 mm L=6.557 ft/2.000m L=6.557 ft/2.000m Grade: 316/316L/1.4401/1.4404	QUANTITY: 1bund Q-5344 lb/2424 kg (number of pcs) 1bund Q-5340 lb/2422 kg
			Delivery condition solution annealed : 1940 ⁰ F(1060 ⁰ C) water 30minutes термообработка: закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A08024	.020	.40	1.27	.038	.027	16,86	10.31	2.08	.07	.30	.06	.04	.005	.11	.014	.027	.008	.0025

DIN EN 10002-1, ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		
				A5% L	Q			L	Q	
REQUIRED	205	240	515-690	45	35	40	50	140-217	100	60
EFFECTIVE	273	313	569	59	48	58	79	167	189 189 189	77 77 77

TECHNICAL REQUIREMENTS:
 Macrostructure – GOOD
 GRAIN SIZE : 3 to ASTM E 112-96(2004)
 Nonmetallic inclusions ASTM E 45-05 (Method A)

A	B	C	D
thin	thick	thin	thick
2.0	2.0	2.0	1.0
0.0	0.0	0.0	1.0

 ICC-ASTM A262-08 (practice E)-test: O.K.
 Dimension/surface defects test, anti-mixing test – OK
 We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа
 Ratio of reduction-6.5:1

Mechanical properties tested in state of delivery

US - testing yes Results: ASTM A388/A388M-FBH1/5"; EN 10228-4 type 1a; class 3:OK

Date: 10.01.20 **Manager of quality assurance**
 department - V. Kapaieva Signed:
 Zaporozhye
 Melted and Produced in Ukraine.
 MELTED and MANUFACTURED PrJSC
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Radiation free; mercury free. No Weld or Weld repair.

ANS