

C294938

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

Contract No.: 20002
 TECHN.PROTOCOL № 390-11 SPEC.№ 1859/PO50615
 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10

INSPECTION CERTIFICATE EN10204/3.1 Nr. 369572
 PLANT ORDER № 8014901859



CUSTOMER
DSS INTERNATIONAL
SA Switzerland

PRODUCT DESCRIPTION
 Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф.
STEEL MAKING PROCESS: EAF+AOD
СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР
 Round 6.25in/158.75 mm L=17.639ft/5.38 m
Grade: 316/316L/1.4401/1.4404

QUANTITY: 1bund Q-3836 lb/1740 kg
 (number of pcs)
Delivery condition
 solution annealed :1900° F(1040° C) water 30minutes
 термообработка: закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	≤.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A09826	.026	.40	1.36	.040	.024	17.08	10.25	2.10	.067	.37	.07	.05	.005	.16	.01	.032	.0092	.0024

DIN EN 10002-1, ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z, % L	Brinell Hardness HB	Impact strength, KV, J	
	L	Q		A ₅ , % L Q	In 2 inches (50mm) or 4D, min, % L			L	Q
REQUIRED	205	240	515-700	40 -	40	50	140-217	100	-
EFFECTIVE	292	325	566	61 -	60	79	167	213 213 213	-

TECHNICAL REQUIREMENTS:
 Macrostructure – GOOD
 GRAIN SIZE : 5 to ASTM E 112-96(2004)
 Nonmetallic inclusions ASTM E 45-05 (Method A)
 A B C D
 thin thick thin thick thin thick thin thick
 2.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0
 ICC-ASTM A262-08 (practice E)-test: O.K.
 Dimension/surface defects test, anti-mixing test – OK
 We acknowledge that the delivered products conform to the requirements of the order
 Ratio of reduction-15.1:1

Mechanical properties tested in state of delivery

US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK
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Date: 12.05.2021 **Manager of quality assurance**
 department - V. Kapaieva Signed:
 Zaporozhye
 Melted and Produced in Ukraine.
 MELTED and MANUFACTURED
 PrJSC " Dniprospeptsstal"
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Radiation free; mercury free. No Weld or Weld repair.

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