



C293719

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYYE, UKRAINE

		Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№1859/PO50615 DIN EN 10088-3-05,DIN EN 10272-08,DIN EN 10222-5-00;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08,ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A;AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1 ;ASTM A320/A320M-08 GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8,CL1;NACE MR 0175-03;NACE MR 0103-10										INSPECTION CERTIFICATE EN10204/3.1 Nr.369406 PLANT ORDER № 8014901859									
		CUSTOMER DSS INTERNATIONAL SA Switzerland				PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled.Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 18.750in/476.25 mm L=10.787 ft/3.29 m Grade: 316/316L/1.4401/1.4404										QUANTITY: 1bund Q-106131b/4814 kg (number of pcs) Delivery condition solution annealed :1922 ^o F(1050 ^o C)water 42minutes термообработка:закалка в воду					
ANALYSIS, %		C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B		
REQUIRED		<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10				
CAST № A09771		.020	.44	1.41	.037	.025	16.74	10.32	2.05	.062	.36	.06	.07	.007	.18	.014	.030	.010	.0022		
DIN EN 10002-1,ASTM A370-09																					
MECHANICAL PROPERTIES		Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)		Elongation		Reduction of area, Z % L		Brinell Hardness HB		Impact strength, KV, J L Q		TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-7.5:1							
						A, % L Q	In 2 inches (50mm) or 4D,min,% L														
REQUIRED		205	240	515-690		45 35	40	50	140-217		100	60									
EFFECTIVE		273 275	309 311	554 556		59 49 59 49	58 58	73 73	163 163		198 198 198 196 196 196	63 63 63 62 62 62									
Mechanical properties tested in state of delivery																					
US - testing		yes	Results: ASTM A388/A388M-FBHI/5";EN 10228-4 type 1a;class 3:OK																		
Radiation free; mercury free. No Weld or Weld repair.																					
Date: 05.05.2021 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dniprospetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com																					

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