

C299537



# Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
 Telefono 0444.968211 - Fax 0444.963836  
 Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
 Telefono 0471.924111 - Fax 0471.924497

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: **EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1**  
 Nach/According to/elon

Certificato nr. **MEST754323 / 2021 /**  
 Prüfung/Test/Essai

Cliente / Basteller/Purchaser/Client  
**VALBRUNA CANADA LTD**  
 8724 HOLLGATE CRESCENT  
 L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura : **Hot rolled Polished Annealed**  
 Lieferzustand **Peeled**  
 Delivery state  
 Etat de livraison

Produttore :  
 Hersteller/Item/Usine productrice

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr: 106008774 Stock - Canada  
 Bestell  
 Your order  
 Commande

Tipo di Elaborazione: **E+AOD**  
 Erweichungsart  
 Melting process  
 Mode d'elaboration

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Sigles de l'usine productrice



Conferma ordine nr: **EI21006911**  
 Werks/Our Order/Ref nr.

Qualità: **316/316L**  
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:  
 Stempel des Werksachverständigen  
 Inspector's stamp/Pointon de l'asseyeur

**MR**

Avviso di Spedizione: **D-BZ21005287**  
 Lieferanzeige/Packing list/B.L.

Marca: **MVAPML ( MAXIVAL )**  
 Markenbezeichnung  
 Brand / Nuance

Punzonatura: **316/316L**  
 Kennzeichnung  
 Marking  
 Marquage

SPECIFICHE :	Note:
Anforderungen / Requirements / Exigences	Aufzeichnungen / Notes / Notes
VSI 0. 316/316L A	
AISI 316/316L	
AMS 5648 M S31600 A	
AMS 5653 J S31603 A	
AMS-QQ-S-763 D 316/316L A	
ASME SA182 2019 S31600/03 A (0)	(0)Section II Part A 2019 EDITION For products machined directly from bar refer to ASME SA479.
ASME SA193 2019 B8M CLASS 1 (1)	(1)Section II Part A 2019 EDITION
ASME SA276 2019 S31600/03 A (2)	(2)Section II Part A 2019 EDITION
ASME SA320 2019 B8M CLASS 1 CLASS1 (3)	(3)Section II Part A 2019 EDITION
ASME SA479 2019 S31600/03 A (4)	(4)Section II Part A 2019 EDITION
ASTM A182 2020 S31600/03 A (5)	(5)For products machined directly from bar refer also to ASTM A479.
ASTM A193 2020 B8M CLASS 1	
ASTM A262 PR. E 2015 316/316L	
ASTM A276 2017 S31600/03 A	
ASTM A314 2019 S31600/03	
ASTM A320 2018 B8M CLASS 1 CLASS1	
ASTM A370 2020	
ASTM A473 2019 S31600/03 (6)	(6)Chemical analysis only.
ASTM A479 2020 S31600/03 A	
MIL-S-862 B/1 316/316L	
NACE MR0103 2015 S31600/03 A (7)	(7)ANSI/NACE MR0103/ISO 17945 November 23, 2015
NACE MR0175 2015 S31600/03 A (8)	(8)ANSI/NACE MR0175/ISO 15156-3, third edition November 23,2015
QQ-S-763 F 316/316L A	

Tolleranza: ASTM A484-20B TABLE 7

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Object/Item Product description Description du produit	Tolleranza/Allowance/Tolerance						Lotto nr. Lot nr. Lot nr.
		Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longitude	Colata Schmelze Heat Casting	Pezzi Stückzahl Pieces Pieces	Peso - LB Gewicht Weight Poids		
0090	Round	2,2500	153/ 156	285501		4.564	106411940	

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, <b>08/06/2021</b> VCQ052 - MEST754323	Direzione Qualità Qualitätsmanagement/Quality Management/Direction Qualité <b>R.BERTELLI</b>	Direzione Prodotto Produktmanagement/Product Management/Direction Produit <b>P.MESSORI</b>	Pagina 1 di 3
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ANS

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 Delivery state: Peeled  
 Etat de livraison: Peeled

Produttore:  
 Hersteller/Item/Usine productrice

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr: 106008774 Stock - Canada  
 Bestell / Your order / Commande

Tipo di Elaborazione: E+AOD  
 Erweichungsart: E+AOD  
 Milling process: E+AOD  
 Mode d'elaboration: E+AOD

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Sigles de l'usine productrice



Conferma ordine nr: EI21006911  
 Werk/Our Order/Ref. nr.

Qualità: 316/316L  
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:  
 Stempel des Werkstoffverständigen  
 Inspector's stamp/Poligon de l'essayeur

MR

Avviso di Spedizione: D-BZ21005287  
 Lieferanzeige/Packing list/SL

Marca: MVAPML ( MAXIVAL )  
 Markenbezeichnung: MVAPML ( MAXIVAL )  
 Brand / Nuance: MVAPML ( MAXIVAL )

Punzonatura: 316/316L  
 Kennzeichnung: 316/316L  
 Marking: 316/316L  
 Marquage: 316/316L

### TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbarem produkt test a l'etat de fourniture Prueba sobre el material así como entregado

TEST	Proveita/ Probeita Specimen/Éprouvette Larg. diam. Spinn. Stabe Diam. Größe Weld Diam. Thickness Larg. diam. épais mm	°F	Posiz. Saggio Position Lieu Eplacement	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.l.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Erweichung Reduction of area Étirage RA %		Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
								min	max		
Valori richiesti Anforderungen/Required values Valeurs demandées				30	-	75 115	40	-	50	-	140 223
A	12,5	68	L	40		87	53		73		183

### TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf lieferbarem produkt / Test a l'etat de fourniture / Prueba sobre el material así como entregado

TEST	min	max
A Grain size for ASTM E112		6

Mechanical properties according to ASTM A370.

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata / Heat Schmelze/Coulee	min - max 0,030	- 1,00	1,25 2,00	16,50 18,00	2,00 3,00	- 1,00	10,00 14,00	- -	0,020 0,030	- 0,100	- -	- -	- -
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %		
285501	0,018	0,50	1,53	16,64	2,01	0,44	10,02	0,171	0,032	0,028	0,061		

### Corrosion test in 16% sulfuric acid and copper sulfate solutions

Test standard: ASTM A262-Practice E

Test	Heat treatment before test	Length of Period (h)	Test temp (°C)	Bend Angle (°)	Ø spindle (mm)	Result of visual inspection at 20 x magnification after bend test	Result
Intergranular corrosion	Sensitization	15	boil	180	5	Absence of cracks	SATISFACTORY

Produced without class I-II Ozone depleting substances.  
 Solution heat treated free from continuous carbide network.  
 Micro and macro etch test: OK.  
 Reduction ratio = 11,9 : 1  
 Material annealed 1940°F for 1.5h/water cooled.  
 Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
 Die gestellten Anforderungen sind lt. Anlage erfüllt  
 The material has been furnished in accordance with the requirements  
 Le matériel a été trouvé conforme aux exigences

Controllo antimiscelazione con tecnica XRF/OES portatile : OK  
 Verwechslungsprüfung: durch XRF/OES Gerät geföhrt  
 Antimixing testing performed with XRF/OES portable : OK  
 Contrôle antimélange ext technique XRF/OES portable : OK

Controllo visivo e dimensionale: soddisfa le esigenze  
 Beschligung und Ausmessung: ohne Beanstandung  
 Visual inspection and dimensional checks:satisfactory  
 Contrôle visuel et dimensions: satisfaisant

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, 08/06/2021  
 VQ0052 - MEST754323

Direzione Qualità  
 Qualitätsmanagement/Quality Management/Direction Qualité  
**R.BERTELLI**

Direzione Prodotto  
 Produktmanagement/Product Management/Direction Produit  
**P.MESSORI**

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**MR**

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Lieferanzeige/Packing list/S.L.

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Punzonatura: **316/316L**  
Kennzeichnung  
Marking  
Marquage

Melted, poured and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination by the portal system when it leaves the production plant.

The Quality Management System is also Certified according Pressure Equipment Directive 2014/68/EU Annex 1, chapt.4.3 by TÜV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Maxival and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, **08/06/2021**  
VCC052 - MEST754323

Direzione Qualità  
Quality Management/Quality Management/Direction Qualité  
**R.BERTELLI**

Direzione Prodotto  
Product Management/Product Management/Direction Produit  
**P.MESSORI**

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