



C291124


**PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE**

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 0973/PO50209 DIN EN 10088-3-05, DIN EN 10272-08, AD 2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CLI (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10	<b>INSPECTION CERTIFICATE EN10204/3.1 Nr. 368184</b> PLANT ORDER № 8014900973
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	<b>CUSTOMER</b> <b>DSS INTERNATIONAL</b> <b>SA Switzerland</b>	<b>PRODUCT DESCRIPTION</b> Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. <b>STEEL MAKING PROCESS: EAF+AOD</b> <b>СПОСОБ ВЫПЛАВКИ: Электродуговая печь I AKP</b> Round 3.750in/95.25 mm L=16.033ft/4.890 m L=15.574ft/4.750 m L=14.262ft/4.350 m L=12.557ft/3.830 m <b>Grade: 316/316L/1.4401/1.4404</b>	QUANTITY: (number of pcs) 1bund Q-3051 lb/1384 kg 1bund Q-3034 lb/1376 kg 1bund Q-560 lb/254 kg 1bund Q-498 lb/226 kg	Delivery condition solution annealed :1900 <sup>0</sup> F(1040 <sup>0</sup> C) water 30minutes термообработка: закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A09656	.021	.48	1.33	.040	.025	16.92	10.21	2.07	.069	.27	.06	.07	.008	.12	.01	.026	.0075	.0022

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS:												
MECHANICAL PROPERTIES	Yield Strength, (N/mm <sup>2</sup> ) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm <sup>2</sup> )	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-35.1:1												
	A <sub>s</sub> %	L Q		In 2 inches (50mm) or 4D, min, % L	L			L	L											Q		
REQUIRED	205	240	515-700	40	-	40	50	140-217	100	-												
EFFECTIVE	295	319	568	59	-	58	77	167	220	220	220	-										
	293	317	566	60	-	58	77	167	221	221	221	-										

US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK	Date: 01.04.2021 <b>Manager of quality assurance department</b> - V. Kapaieva Signed:  Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dnipropetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com
Radiation free; mercury free. No Weld or Weld repair.			

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