



C291179

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYYE, UKRAINE


	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 1723/PO50555 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10	INSPECTION CERTIFICATE EN10204/3.1 Nr. 368570 PLANT ORDER № 8014901723
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 5.000in/127.00 mm L=17.148ft/5.230 m L=16.885ft/5.150 m L=17.115ft/5.220 m Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) <table style="margin-left: 20px;"> <tr><td>1bund Q-3576 lb/1622 kg</td></tr> <tr><td>1bund Q-2319 lb/1052 kg</td></tr> <tr><td>1bund Q-1190 lb/540 kg</td></tr> </table>	1bund Q-3576 lb/1622 kg	1bund Q-2319 lb/1052 kg	1bund Q-1190 lb/540 kg
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1bund Q-2319 lb/1052 kg						
1bund Q-1190 lb/540 kg						
			Delivery condition solution annealed :1900 ⁰ F(1040 ⁰ C)water 30minutes термообработка:закалка в воду			

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A09715	.020	.47	1.38	.040	.022	17.08	10.19	2.07	.063	.29	.06	.04	.005	.17	.01	.028	.009	.0021

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td> </tr> <tr> <td>thin</td><td>thick</td><td>thin</td><td>thick</td> </tr> <tr> <td>2.5</td><td>2.0</td><td>1.5</td><td>0.0</td> </tr> <tr> <td>0.0</td><td>0.0</td><td>1.0</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-22.3:1										A	B	C	D	thin	thick	thin	thick	2.5	2.0	1.5	0.0	0.0	0.0	1.0	1.0
A	B	C	D																																
thin	thick	thin	thick																																
2.5	2.0	1.5	0.0																																
0.0	0.0	1.0	1.0																																
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N /mm ²)	Elongation		Reducti on of area, Z % L	Brinell Hardness HB	Impact strength, KV, J																											
				A ₅ % L Q	In 2 inches (50mm) or 4D ₅ ,min,% L			L	Q																										
REQUIRED	205	240	515-700	40 -	40	50	140-217	100	-																										
EFFECTIVE	299 302	337 344	555 562	60 - 60 -	58 58	79 79	163 163	205 205 205 200 200 200	-																										

US - testing	yes	Results: ASTM A388/A388M-FBH1/8";EN 10308 type 1a;class 3:OK	Date: 12.04.2021 Manager of quality assurance department - V. Kapaieva Signed:
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Radiation free; mercury free. No Weld or Weld repair.	 Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dniprospetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com
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