



C277646

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	<p>Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 9684/PO49596 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond. A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8M, CL 1; NACE MR 0175-03; NACE MR 0103-10</p>	<p>INSPECTION CERTIFICATE EN10204/3.1 Nr. 363163 PLANT ORDER № 8014909684</p>	
	<p>CUSTOMER DSS INTERNATIONAL SA Switzerland</p>	<p>PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионноустойчивых (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+ AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 5.000in/127.00 mm L=5.660/18.557ft L=5.640m/18.492ft L=4.210m/13.803ft Grade: 316/316L/1.4401/1.4404</p>	<p>QUANTITY: (number of pcs) 1bund Q-3840 lb/1742 kg 1bund Q-2571 lb/1166 kg 1bund Q-957 lb/434 kg</p> <p>Delivery condition solution annealed :1900⁰ F(1040⁰ C) water 30minutes термообработка: закалка в воду</p>

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A09103	.019	.52	1.41	.035	.026	16.78	10.33	2.07	.079	.30	.05	.06	.005	.190	.01	.026	.014	.0023

DIN EN 10002-1, ASTM A370-09										<p>TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 6 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 1.5 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-24.0:1</p>									
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J											
	A5% L	Q		In 2 inches (50mm) or 4D, min, % L	L			Q											
REQUIRED	205	240	515-700	40 -	40	50	140-217	100	-										
EFFECTIVE	270 272	294 299	570 574	61 - 60 -	59 59	76 78	167 167	194 194 194 201 201 201	- -										

Mechanical properties tested in state of delivery			<p>Date: 06.11.2020 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dnipropetsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com</p>									
US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK										
Radiation free; mercury free. No Weld or Weld repair.												



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