



CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004) , 3.1 / ISO 10474 (2013) , 3.1

Certificato nr. MEST690081 / 2021 /
 Prüfung/Test/Essai

Cliente / Besteller/Purchaser/Client
VALBRUNA CANADA LTD
 8724 HOLGATE CRESCENT
 L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura : Forged - Annealed Peeled
 Lieferzustand
 Delivery state
 Etat de livraison

Produttore :
 Hersteller/Item/Usine productrice

ACCIAIERIE VALBRUNA S.P.A.

Ordine nr: 102008521 RELIANCE PROGRA
 Bestell
 Your order
 Commande

Tipo di Elaborazione: E+AOD
 Erbsmelzungsart
 Melting process
 Mode d'elaboration

Marchi di Fabbrica:
 Zeichen des Lieferwerkes
 Trade marks
 Sigles de l'usine productrice



Conferma ordine nr: EI21002169
 Werks/Our Order/Ref' nr:

Qualità: 316/316L
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:
 Stempel des Werkstätt verstarigen
 Inspector's stamp/Poinçon de l'essayeur

MR

Avviso di Spedizione: D-VI21004397
 Lieferanzeige/Packing list/B.L.

Marca: APLM
 Markenbezeichnung
 Brand / Nuance

Punzonatura: 316/316L
 Kennzeichnung
 Marking
 Marquage

SPECIFICHE :

Note:

Anforderungen / Requirements / Exigences

Aufzeichnungen / Notes / Notes

VSI 0. 316/316L A	
AISI 316/316L	
AMS 5648 M S31600 A	
AMS 5653 J S31603 A	
AMS-QQ-S-753 D 316/316L A	
ASME SA182 2019 S31600/03 A (0)	(0)Section II Part A 2019 EDITION For products machined directly from bar refer to ASME SA479.
ASME SA193 2019 B8M CLASS 1 (1)	(1)Section II Part A 2019 EDITION
ASME SA276 2019 S31600/03 A (2)	(2)Section II Part A 2019 EDITION
ASME SA320 2019 B8M CLASS 1 CLASS1 (3)	(3)Section II Part A 2019 EDITION
ASME SA479 2019 S31600/03 A (4)	(4)Section II Part A 2019 EDITION
ASTM A182 2020 S31600/03 A (5)	(5)For products machined directly from bar refer also to ASTM A479.
ASTM A193 2019 B8M CLASS 1	
ASTM A262 FR. E 2015 316/316L	
ASTM A276 2017 S31600/03 A	
ASTM A314 2019 S31600/03	
ASTM A320 2018 B8M CLASS 1 CLASS1	
ASTM A370 2020 . (6)	(6)2019E1
ASTM A473 2019 S31600/03 (7)	(7)Chemical analysis only.
ASTM A479 2020 S31600/03 A	
MIL-S-862 B/1 316/316L	
NACE MR0103 2015 S31600/03 A (8)	(8)ANSI/NACE MR0103/ISO 17945 November 23, 2015
NACE MR0175 2015 S31600/03 A (9)	(9)ANSI/NACE MR0175/ISO 15156-3. third edition November 23, 2015
QQ-S-763 F 316/316L A	

Tolleranza: ASTM A484-20B TABLE 3

Tolerance/Allowance/Tolerance

Pos. nr. Pos. n° Item n° Nr. de poste	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Vzschritt Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0050	Round	8,5000	233/ 233	433836		3.871	127913400

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, 24/02/2021
 VCQ052 - MEST690081

Direzione Qualità
 Qualitätsmanagement/Quality Management/Gestion Qualité
R.BERTELLI

Bertelli

Direzione Prodotto
 Produktmanagement/Product Management/Direction Produit
P.MESSORI

Messori

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Marca: **APML**
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 Brand / Nuance

Punzonatura: **316/316L**
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TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf lieferbarem produkt / test a l'etat de fourniture / Prueba sobre el material asi como entregado

1) L=longitudinale/flangs, T=trasversale/quer, Q=Tangenziale/tangential

TEST	Provetta/ Probestab Specimen/Eprovette Larg diam Spéc. Breite Diam. Dicke Width Diam. Thickness Larg. diam. épais mm	Posiz. Saggio Position Lage Empfänger	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
Valori richiesti Anforderungen/Required values Valeurs demandées	min max		30	-	75 115	- 40	- 50	-	140 223
A	12,5	68 L	41		81	58	70		166

TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf lieferbarem produkt / Test a l'etat de fourniture / Prueba sobre el material asi como entregado

TEST	min	max
A Grain size for ASTM E112		4

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulee	min - max	0.030	1.00	1.25 2.00	15.50 18.00	2.00 3.00	1.00	10.30 14.00	-	0.040	0.020 0.030	0.100	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
433836	0,016	0,32	1,77	16,71	2,06	0,50	10,01	0,108	0,032	0,028	0,086				

Corrosion test in 16% sulfuric acid and copper sulfate solutions

Test standard: **ASTM A262-Practice E**

Test	Heat treatment before test	Length of Period (h)	Test temp (°C)	Bend Angle (°)	Ø spindle (mm)	Result of visual inspection at 20 x magnification after bend test	Result
Intergranular corrosion	Sensitization	15	boil	180	5	Absence of cracks	SATISFACTORY

Produced without class II Ozone depleting substances.
 Solution heat treated free from continuous carbide network.
 Micro and macro etch test: OK.
 Reduction ratio = 7,0 : 1
 Material annealed 1940°F for 4h/water cooled.
 Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
 Die gestellten Anforderungen sind erfüllt
 The material has been furnished in accordance with the requirements
 Le matériel a été trouvé conforme aux exigences

Controllo antimiscelazione con tecnica XRF/OES portatile : OK
 Verwechslungsprüfung durch XRF/OES Gerät geführt
 Antimixing testing performed with XRF/OES portable : OK
 Contrôle antimélange svr technique XRF/OES portable : OK

Controllo visivo e dimensionale: soddisfa le esigenze
 Beachtung und Ausmessung ohne Beanstandung
 visual inspection and dimensional checks satisfactory
 Contrôle visuel et dimensionnel satisfaisant

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Vicenza, 24/02/2021 VCQ052 - MEST690081	Direzione Qualità Qualitätsmanagement/Quality Management/Gestion Qualité R.BERTELLI	Direzione Prodotto Produktmanagement/Product Management/Direction Produit P.MESSORI	Pagina 2 di 3
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Melted, poured and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination by the portal system when it leaves the production plant.

The Quality Management System is also Certified according Pressure Equipment Directive 2014/68/EU Annex 1, chapt.4.3 by TÜV and LLOYD'S
 Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

WSP/AV/STACEP - 2006/07/19 - 2008/08/20/21

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