



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 653591 1 Mail To:

Ship To:

Date: 12/18/2020 Page: 1

Customer: 007090 001

Steel: 316/316L

Finish: ST

Your Order: P130290842

NAS Order: IN 0286537 01

Heat Treat Code: 60,670

Corrosion: ASTM A262/15 Prac A/E OK

Red Ratio: 7.0 :1

PRODUCT DESCRIPTION:

Round Bar, Annealed, Smooth Turned, Cold Finished
UNS S31600/S31603, EN 10204 3.1, ASTM A484/20
ASTM A276/17, ASTM A479/19, ASTM A182/20 CHEM ONLY,
ASME SA479/19, ASME SA182/20 CHEM ONLY, GRAIN SIZE = 6-8
AMS 5648/M, AMS 5653/J, AMS-QQS-763/D, QQS:763/F
NACE MR0175/15(MID RADIUS ONLY), MR0103/15(MID RADIUS ONLY)
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/18 CL 1 GR B8M

ASME SA193/19 CL 1 GR B8M(EXC PAR 7.3.1)
ASTMA193/20 CL 1 GR B8M(EXC PAR 6.2.1)

REMARKS:

COMPLIES W/REQUIREMENTS OF DFM 252.225-7009 EU DIRECTIVE
2011/65/EU.ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

R104197
521657
Load # 50596

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BL5065 2		3.2500		1,045	144.00	1	1	521657

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
J15J	US	.024	.33	16.70	.30	1.37	2.052	.030	10.61	.025
		S %	SI %							
		.0298	.25							

MECHANICAL PROPERTIES

Product Id	l o c	d i x	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BL5065 2	R	L	158.0	43.00	84.00	57.00	48.00

NAS

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

12/18/2020