

C2664 19  
169 pcs

**PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE**

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 7512/PO48384 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1; ASTM A320/A320M-08 GR B8M,CL 1; ASME SA-320/SA-320M-10 GR B8,CL1; NACE MR 0175-03; NACE MR 0103-10	<b>INSPECTION CERTIFICATE EN10204/3.1 Nr. 356420</b> PLANT ORDER № 8014907512
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	<b>CUSTOMER</b> <b>DSS INTERNATIONAL</b> <b>SA Switzerland</b>	<b>PRODUCT DESCRIPTION</b> Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. <b>STEEL MAKING PROCESS: EAF+AOD</b> <b>СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР</b> Round 6.250in/158.75 mm L=5.660/18.557ft L=5.660m/18.557ft L=3.730m/12.230ft <b>Grade: 316/316L/1.4401/1.4404</b>	<b>QUANTITY:</b> (number of pcs) <table style="margin-left: 20px;"> <tr><td><b>1bund Q-4043 lb/1834 kg</b></td></tr> <tr><td><b>1bund Q-2024 lb/918 kg</b></td></tr> <tr><td><b>1bund Q-1340 lb/608 kg</b></td></tr> </table>	<b>1bund Q-4043 lb/1834 kg</b>	<b>1bund Q-2024 lb/918 kg</b>	<b>1bund Q-1340 lb/608 kg</b>
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<b>1bund Q-1340 lb/608 kg</b>						
			<b>Delivery condition</b> solution annealed :1900°F(1040°C)water 30minutes термообработка: закалка в воду			

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A08442	.022	.50	1.37	.039	.025	17.06	10.20	2.07	.067	.39	.05	.04	.006	.11	.01	.027	.0096	.0024

DIN EN 10002-1, ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm <sup>2</sup> ) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm <sup>2</sup> )	Elongation		Reducti on of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		<b>TECHNICAL REQUIREMENTS:</b> Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="margin-left: 20px; text-align: center;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td> </tr> <tr> <td>thin</td><td>thick</td><td>thin</td><td>thick</td> </tr> <tr> <td>3.0</td><td>2.0</td><td>3.0</td><td>1.0</td> </tr> <tr> <td>0.0</td><td>0.0</td><td>0.0</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-15.1:1	A	B	C	D	thin	thick	thin	thick	3.0	2.0	3.0	1.0	0.0	0.0	0.0	1.0
				A	B			C	D																	
thin	thick	thin	thick																							
3.0	2.0	3.0	1.0																							
0.0	0.0	0.0	1.0																							
REQUIRED	205	240	515-690	40 -	40	50	140-217	100	-																	
EFFECTIVE	309 302	346 341	623 616	64 - 62 -	59 59	77 75	179 179	203 203 207 207 207 207	-																	

US - testing	yes	Results: ASTM A388/A388M-FB1/8"; EN 10308 type 1a; class 3:OK	Date: 28.04.2020 <b>Manager of quality assurance</b> department - V. Kapaieva Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dniprospsstal" Phone number +380612834255 e-mail: info@dss.com.ua http://www.dss-ua.com
Radiation free; mercury free. No Weld or Weld repair.			

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