



0215709

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№8554/P053651 DIN EN 10088-3-05,DIN EN 10272-08,AD2000-Merkblatt W2;AD 2000-Merkblatt W10;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08;ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A;AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1(EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8,CL 1(EXC PAR 7.3);NACE MR 0175-03;NACE MR 0103-10	Sheets:7 Sheet: 4 INSPECTION CERTIFICATE EN10204/3.1 Nr.333445 PLANT ORDER № 8014908554
 GMS Certified	CUSTOMER DSS INTERNATIONAL SA Switzerland PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line.Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ:Электродуговая печь+АКР Round 5.000in/127.00 mm L=5.430m/17.803ft L=4.940m/16.197ft Grade: 316/316L/1.4401/1.4404	QUANTITY: 1bund Q-4903 lb/2224 kg (number of pcs) 1bund Q-1124 lb/510 kg Delivery condition solution annealed :1900°F(1040°C)water 30minutes термообработка:закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A05902	.024	.43	1.43	.040	.024	16,85	10.25	2.08	.075	.26	.04	.09	.005	.10	.021	.029	.012	.0026

DIN EN 10002-1,ASTM A370-09


MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J	
	A5	Q		A5 %	In 2 inches (50mm) or 4D,min.% L			L	Q
REQUIRED	205	240	515-690	45 -	40	50	140-223	100	-
EFFECTIVE	300 303	344 346	551 553	59 - 59 -	58 58	75 77	163 163	212 212 212 208 208 208	-

TECHNICAL REQUIREMENTS:
 Macrostructure -- GOOD
 GRAIN SIZE : 5 to ASTM E 112-96(2004)
 Nonmetallic inclusions ASTM E 45-05 (Method A)
 A B C D
 thin thick thin thick thin thick thin thick
 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0
 ICC-ASTM A262-08 (practice E)-test: O.K.
 Dimension/surface defects test, anti-mixing test – OK
 We acknowledge that the delivered products conform to the requirements of the order

Mechanical properties tested in state of delivery

US - testing	yes	Results: ASTM A388/A388M-FBH1/8";EN 10308 type 1a;class 3:OK
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Radiation free; mercury free. No Weld or Weld repair.

Manufacturer:PrJSC DNIPROSPETSSTAL
 Date: 07.05.18 Manager of quality assurance department - V. Kapaieva
 Signed: 
 Zaporozhye
 Made in Ukraine.

ANS