



Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
 Telefono 0444.968211 - Fax 0444.963836
 Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37
 Telefono 0471.924111 - Fax 0471.924497

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a : EN 10204 (2004) , 3.1 / ISO 10474 (2013) , 3.1

Certificato nr. MEST516566 / 2020 /
 Prüfung/Test/Essai

Cliente / Besteller/Purchaser/Client
 VALBRUNA CANADA LTD
 8724 HOLLGATE CRESCENT
 L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura : Hot rolled - Annealed Peeled
 Lieferzustand
 Delivery state
 Etat de livraison

Produttore :
 Hersteller/Item/Usine productrice

ACCIAIERIE VALBRUNA S.P.A.

Ordine nr: 906007546 Stock - Canada
 Bestell
 Your order
 Commanda

Tipo di Elaborazione: E+AOD
 Erschmelzungsart
 Melting process
 Mode d'elaboration

Marchi di Fabbrica:
 Zeichen des Lieferwerkes
 Trade marks
 Sigles de l'usine productrice



Conferma ordine nr: EI19005285
 Werks/Our Order/Ref nr.

Qualità: 316/316L
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:
 Stempel des Werksachverständigen
 Inspector's stamp/Plaque de l'essayeur

MR

Avviso di Spedizione: D-VI20002551
 Lieferanzeliste/Packing list/B.L.

Marca: MVAPML (MAXIVAL)
 Markenbezeichnung
 Brand / Nuance

Punzonatura: 316/316L
 Kennzeichnung
 Marking
 Marquage

SPECIFICHE :

Note:

Anforderungen / Requirements / Exigences

Aufzeichnungen / Notes / Notes

VSI 0. 316/316L A

AISI 316/316L

AMS 5648 M S31600 A

AMS 5653 H S31603 A

AMS-QQ-S-763 D 316/316L A

ASME SA182 2019 S31600/03 A (0)

(0)Section II Part A 2019 EDITION For products machined directly from bar refer to ASME SA479.

ASME SA193 2019 B8M CLASS 1 (1)

(1)Section II Part A 2019 EDITION

ASME SA276 2019 S31600/03 A (2)

(2)Section II Part A 2019 EDITION

ASME SA320 2019 B8M CLASS1 (3)

(3)Section II Part A 2019 EDITION

ASME SA479 2019 S31600/03 A (4)

(4)Section II Part A 2019 EDITION

ASTM A182 2019 S31600/03 A (5)

(5)For products machined directly from bar refer also to ASTM A479.

ASTM A193 2019 B8M CLASS 1

ASTM A262 2015 PRACTICE E

ASTM A276 2017 S31600/03 A

ASTM A314 2019 S31600/03

ASTM A320 2018 B8M CLASS 1 CLASS1

ASTM A370 2019 . (6)

(6)2019E1

ASTM A473 2001 S31600/03 (7)

(7)Chemical analysis only.

ASTM A479 2018 S31600/03 A

MIL-S-862 B/1 316/316L

NACE MR0103 2015 S31600/03 A (8)

(8)ANSI/NACE MR0103/ISO 17945 November 23, 2015

NACE MR0175 2015 S31600/03 A (9)

(9)ANSI/NACE MR0175/ISO 15156-3, third edition November 23, 2015

QQ-S-763 F 316/316L A

Tolleranza: ASTM A484-19 TABLE 3

Tolleranza/Allowance/Tolerance

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Descript. du produit	Dimensioni - In		Lunghezza - In		Colata		Pezzi		Peso - LB		Lotto nr.	
		Abmessungen Dimension Dimension		Länge Length Longueur		Schmelze Heat Coulée		Stückzahl Pieces Pieces		Gewicht Weight Poids		Losnr. Lot nr. Lot nr.	
0050	Round	6,2500		169/ 169		281610		1		1.486		933203480	

P119851 R159140 509370 281610 875

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, 31/01/2020
 VCC052 - MEST516566

Direzione Qualità
 Qualitätsmanagement/Quality Management/Gestion Qualité
 R.BERTELLI

Direzione Prodotto
 Produktmanagement/Product Management/Direction Produit
 P.MESSORI

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8724 HOLLGATE CRESCENT
L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura: **Hot rolled - Annealed Peeled**
 Lieferzustand
 Delivery state
 Etat de livraison

Produttore:
 Hersteller/Item/Usine productrice

ACCIAIERIE VALBRUNA S.P.A.

Ordine nr. **906007546 Stock - Canada**
 Bestell
 Your order
 Commande

Tipo di Elaborazione: **E+AOD**
 Erschmelzungsort
 Melting process
 Mode d'elaboration

Marchi di Fabbrica:
 Zeichen des Lieferwerkes
 Trade marks
 Sigles de l'usine productrice



Conferma ordine nr: **E119005285**
 Werks/Our Order/Ref. nr.

Qualità: **316/316L**
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:
 Stampel des Werksbuchverstandigen
 Inspector's stamp/Polnpon de l'essayeur

MR

Avviso di Spedizione: **D-VI20002551**
 Lieferanzeige/Packing list/B.L.

Marca: **MVAPML (MAXIVAL)**
 Markenbezeichnung
 Brand / Nuance

Punzonatura: **316/316L**
 Kennzeichnung
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TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbarem produkt test a l'etat de fourniture Prueba sobre el material asi como entregado

TEST	Provetta/ Probe/Stub Specimen/Eprovette Larg.diam. Spess. Breite Diam. Dicke Width Diam. Thickness Larg. diam. epais mm	°F	Posiz. Saggio Prüfung Location Empfänger 1)	Snervamento		Resistenza		Allungamento		Strizione		Resilienza		Durezza	
				Spaccatura Yield Stress Limite elastique Rp 0,2% k.s.l.	Snervamento Streckgrenze Yield Stress Limite elastique	Zugfestigkeit Tensile strength Resistance a traction Rm k.s.l.	Bruchdehnung Elongation Allongement E 4d %	Einziehung Reduction of area Striction %	RA %	Keibschlagarbeit Impact Value Resilience	HBerte Hardness Durete HB				
Valori richiesti		min			-	75	-	40	-	50	-	-	140		
Anforderungen/Required values Valeurs demandées		max				115							223		
A	12,5	68	L		38		83		62		69				169

TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf lieferbarem produkt / Test a l'etat de fourniture / Prueba sobre el material asi como entregado

TEST	min	max
A	Grain size for ASTM E112	4

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulée	min - max	1,25 2,00	16,50 18,00	2,00 3,00	10,00 14,00	0,020 0,030	0,040 0,100	-	-	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %		
281610	0,019	0,59	1,70	16,79	2,03	0,43	10,00	0,166	0,033	0,024	0,087		

Corrosion test in 16% sulfuric acid and copper sulfate solutions

Test standard: **ASTM A262-Practice E**

Test	Heat treatment before test	Length of Period (h)	Test temp (°C)	Bend Angle (°)	Ø spindle (mm)	Result of visual inspection at 20 x magnification after bend test	Result
Intergranular corrosion	Sensitization	15	boil	180	5	Absence of cracks	SATISFACTORY

Produced without class I-II Ozone depleting substances.
 Solution heat treated free from continuous carbide network.
 Material annealed 1940°F for 3h/water cooled.
 Micro and macro etch test: OK.
 Reduction ratio = 11,1 : 1
 Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
 Die gestellten Anforderungen sind lt. Anlage erfüllt
 The material has been furnished in accordance with the requirements
 Le matériel a été trouvé conforme aux exigences

Controllo antimiscelanza: OK
 Verwechslungsprüfung: spektralanalytisch durchgeführt
 Antimixing testing performed: OK
 Contrôle antimélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
 Besichtigung und Ausmessung: ohne Beanstandung
 Visual inspection and dimensional checks:satisfactory
 Contrôle visuel et dimensions: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

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Vicenza, 31/01/2020 VCCQ052 - MEST516566	Direzione Qualità Qualitätsmanagement/Quality Management/Gestion Qualité R.BERTELLI	Direzione Prodotto Produktmanagement/Product Management/Direction Produit P.MESSORI	Pagina 2 di 3
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The Quality Management System is also Certified according Pressure Equipment Directive 2014/68/EU Annex 1, chapt.4.3 by TÜV and LLOYD'S
 Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
 Maxival and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.
 The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

WSPCT/FPA42000GACR0902/EA419001

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

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