




C240614

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№2426/PO45858 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL1; NACE MR 0175-03; NACE MR 0103-10	Sheets: 7 Sheet: 7 INSPECTION CERTIFICATE EN10204/3.1 Nr.344691 PLANT ORDER № 8014902426
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 <p>QMS Certified</p>	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионностойких (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 8.500in/215.90 mm L=15.049 ft/4.590m L=15.951 ft/4.865m L=15.754 ft/4.805m Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs)	1bund Q-3064 lb/1390 kg 1bund Q-3250 lb/1474 kg 1bund Q-3205 lb/1454 kg
			Delivery condition solution annealed : 1958 ⁰ F(1070 ⁰ C) water 25minutes термообработка: закалка в воду	

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A07113	.025	.37	1.33	.040	.027	16.76	10.25	2.07	.076	.28	.05	.06	.008	.09	.01	.023	.0089	.0027

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS:														
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J		Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.5 2.0 2.5 2.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-6.93:1														
	L	Q		In 2 inches (50mm) or 4D, min, % L	L			Q	L											Q				
REQUIRED	205	240	515-690	45	35	40	50	140-217	100	60														
EFFECTIVE	281 284	310 312	589 591	61	54 60	58 58	73 75	170 170	175 180	175 180	175 180	64 67	64 67	64 67										
Mechanical properties tested in state of delivery										Manufacturer: PrJSC DNIPROSPETSSTAL Date: 23.04.19 Manager of quality assurance department - V. Kapaieva Signed:  Zaporozhye Made in Ukraine.														
US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10228-4 type 1a; class 3:OK																						
Radiation free; mercury free. No Weld or Weld repair.																								

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Aug 17/20