



COGNE ACCIAI SPECIALI S.p.a.

ITALY - 11100 AOSTA - VIA PARAVERA, 16
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 CAP. SOC. 115.000.000 EUR INT. VERS.
 C.F. 02187380967
 VAT: IT0657132076 - R.E.A. n. AC-60474

Company with Management Systems
 certified according to ISO 9001, IATF 16949,
 EN 9100 and ISO 14001.

INSPECTION CERTIFICATE 3.1 (EN 10204:2004)
 DOCUMENT NUMBER 2019015645
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CUSTOMER: COGNE SPECIALTY STEEL USA, INC
 CUSTOMER'S ORDER: Oca: US01 4900072634
 MANUFACTURER'S WORKS: AOSTA, VIA PARAVERA 16 - ITALY
 PRODUCER OF THE DOC: QUALITY DEPARTMENT
 MANUFACTURER'S WORKS ORDER NO: 50366773 /140 MARK OF THE MANUFACTURER: **COGNE**
 DISPATCH NOTE: 81268173 /10 WEIGHT: 16843 LB
 THE CERTIFIED PRODUCTS ARE COMPLYING TO THE PURCHASE ORDER
 INTERNAL SPEC: AMSQSQS763
 PRODUCT: 50368 SPE ROUGHPEELED ROUND BARS TOLERANCE: + 0,0985 - 0
 SURFACE FINISH: 1X Hot Finished
 PRODUCT DELIVERY CONDITION: RS SOLUTION ANNEALED
 PRODUCT DIMENSIONS (Inch): 13.000 LENGTH (inch) 00120 /00168
 GRADE: AISI 316/316L - UNS31600/31603 INTERNAL GRADE: F316L IMCO
 IDENTIFICATION HEAT NO: 900372 IDENTIFICATION LOT NO: 228420
 MARKING OF THE PRODUCT: 316L TEST PIECE N: 842

REFERENCE NORMS: ASTM A276/276M(17), ASTM A479/A479M(18), ASTM A484/A484M(18a), ASTM A193/A193M(17) B8MCL1, ASME SA276(17), ASME SA479(17), ASME SA484(17), ASME SA193(17) B8MCL1, AMS5653J, AMS5648M, AMS-QQS-763D2015, NACE MR0175/ISO15156-3(15), NACE MR0103 2015, NORSOK M630 MDS S01 Rev5, EN 10272(16).
 REFERENCE NORMS FOR CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES: ASTM A182/A182M(18)/ASME SA182(17), ASTM A314/A314M(19)/ASME SA314(17), ASTM A320/A320M(18)/ASME SA320(15)B8MCL1, EN 10222-5(2017).
 AISI 316/316L UNS S31600/S31603, EN 1.4401/1.4404.
 SOLUTION TREATED AT 1050°C / 1 min x mm / WATER.
 STEELMAKING EAF + AOD
 MACROSTRUCTURE CONFORMING TO THE SPEC. ASTM E340.
 QTC ON PROLONGATION OF BARS TESTS AT MID RADIUS (CENTER POS. FOR SIZES <2 INCHES).
 HOT FORGED
 REDUCTION RATIO 5.0
 INITIAL STATUS 0.0

CHEM. COMP. (%W/W) - LADLE ANALYSIS ACCORDING TO ASTM E1019-A751-E1086-E415-A580

Control lot No. - Weight	C	Si	Mn	P	S	N	Cr	Mo	Ni	Cu
:020000781743 - 91,138 KG										
OBTAINED	0.018	0.40	1.78	0.031	0.023	0.080	16.55	2.12	10.16	0.51
ELEMENTS	Co									
OBTAINED	0.14									

HARDNESS TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000781940 - 11,180 KG
 SPECIFICATION ASTMA370-E10 HARDNESS TEST HB TESTING METHOD: 10/3000
 OBTAINED 160

IMPACT TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000781940 - 11,180 KG
 SPECIFICATION EN ISO 148-1-KV2 DIRECTION OF THE TEST PIECE: T
 TYPE OF TEST PIECE KV
 TEST TEMPERATURE °C 196-
 MEASUREMENT UNIT J
 OBTAINED 98 111 116

PIA0600 R158815 52/534 900372 875

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TENSILE TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000781940 -

EN-ISO6892-1 11,180 KG

DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT

Rm	Rp0.2%	A	Z	Rp1%
MPA	MPA	%	%	MPA
528	241	62.4	74.5	266

OBTAINED

GRAIN SIZE

Control lot No. - Weight :020000781940 -

ASTME112 -- 11,180 KG

OBTAINED

4 6

HEAT TREATMENT PERFORMED IN CALIBRATED FURNACES ACCORDING TO INTERNAL PROCEDURE PR-GDQ.ITT COMPLYING WITH API6A Annex M.
 CORROSION TEST ACCORDING TO ASTM A262 Practice E EN ISO 3651-2 (NO SIGNS OF FISSURES OR CRACKS AT 20X MAGNIFICATION): SATISFACTORY.
 SURFACE CONTROL BY VISUAL INSPECTION: CONFORMING.
 DIMENSIONAL CONTROL ACCORDING TO ASTM A484: CONFORMING.
 ULTRASONIC TEST ACCORDING TO EN 10308 Class.3, equivalent to
 ASTM A388 FBH5 (for sizez <=250 mm) and FBH8 (sizez >250 mm): SATISFACTORY.
 ANTIMIX TEST: SATISFACTORY.

TENSILE TEST

Control lot No. - Weight :020000781940 -

ASTMA370-E8-0.5"SPEC 11,180 KG

DIRECTION OF THE TEST PIECE: T

MEASUREMENT UNIT

UTS	YS	RA	EL
KSI	KSI	%	%
78	36	68.5	59.2

OBTAINED

NO WELDING REPAIR ON THE MATERIAL.

MARKING: PRODUCER LOGO, MATERIAL NO, HEAT NO, LOT NR.

THE PRODUCT SATISFIES CE DIRECTIVES: 2011/65 (ROHS2) - 2000/53 - 2002/95(RoHS) - 2003/11 - 2005/618 AND PED 2014/68/EU.

THE MATERIAL IS FREE OF ANY MERCURY, MERCURY COMPOUNDS AND OR RADIUM CONTAMINATION AT TIME OF SHIPMENT AND WAS PRODUCED WITHOUT

USING OZONE DEPLETING SUBSTANCES OF CLASS I AND II.

THE ABOVE ARE TRUE AND CORRECT RESULTS OF TESTS ON SAMPLES OF THE MATERIAL. RESULTS ARE CONFORM TO THE SPECIFICATION(S) APPLICABLE

AND ARE RECORDED.

THE RECORDING OF FALSE, FICTIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHABLE AS A FELONY UNDER U.S.

FEDERAL STATUTES.

ALL THE NORMS MENTIONED ARE INTENDED IN THEIR LAST REVISION AT THE DATE OF ISSUE OF THIS DOCUMENT.

COUNTRY OF ORIGIN: ITALY, THE MATERIAL COMPLIES WITH FAR DFARS

252.225-7009 ALT 1.

DATE 27.03.2019

MORABITO ROSA CF(QUALITY CERTIFICATOR) - ELECTRONICALLY GENERATED CERTIFICATE

-Cogne