



C256718

**PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE**

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№3746/PO46707 DIN EN 10088-3-05,DIN EN 10272-08,DIN EN 10222-5-00;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08,ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M 10;AMS QQ-S-763B-06 Cond.A;AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1 ;ASTM A320/A320M-08 GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8,CL1;NACE MR 0175-03;NACE MR 0103-10	Sheets:11                      Sheet:1 <b>INSPECTION CERTIFICATE EN10204/3.1 Nr.351763</b> PLANT ORDER № 8014903746
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 QMS Certified	CUSTOMER <b>DSS INTERNATIONAL</b> SA Switzerland	<b>PRODUCT DESCRIPTION</b> Bars and rods of corrosion-resistant (stainless) steel forged, peeled.Прутки из коррозионностойких (нержавеющих) сталей кованные, обточенные. <b>STEEL MAKING PROCESS: EAF+AOD</b> <b>СПОСОБ ВЫПЛАВКИ:Электродуговая печь+AKP</b> Round 15.000in/381.00 mm L=8.344 ft/2.545m <b>Grade: 316/316L/1.4401/1.4404</b>	QUANTITY: (number of pcs) <b>1bund Q-5225 lb/2370 kg</b>  Delivery condition solution annealed :1922 <sup>o</sup> F(1050 <sup>o</sup> C)water 34minutes термообработка:закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1.00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A07578	.019	.39	1.30	.036	.022	16.84	10.26	2.08	.051	.33	.05	.06	.005	.11	.01	.032	.009	.0022

DIN EN 10002-1,ASTM A370-09										<b>TECHNICAL REQUIREMENTS:</b> Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center; border-collapse: collapse;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td> </tr> <tr> <td>thin</td><td>thick</td><td>thin</td><td>thick</td> </tr> <tr> <td>2.5</td><td>2.0</td><td>2.0</td><td>0.0</td> </tr> <tr> <td>0.0</td><td>0.0</td><td>1.0</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-6.15:1										A	B	C	D	thin	thick	thin	thick	2.5	2.0	2.0	0.0	0.0	0.0	1.0	1.0
A	B	C	D																																
thin	thick	thin	thick																																
2.5	2.0	2.0	0.0																																
0.0	0.0	1.0	1.0																																
MECHANICAL PROPERTIES	Yield Strength, (N/mm <sup>2</sup> ) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm <sup>2</sup> )	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J																											
	L	Q		A, %	In 2 inches (50mm) or 4D,min,% L			L	Q																										
REQUIRED	205	240	515-690	45	35	40	50	140-217	100	60																									
EFFECTIVE	278	309	559	59	52	58	73	163	199	199	64	64	64																						

US - testing	yes	Results: ASTM A388/A388M-FBH1/5";EN 10228-4 type 1a;class 3:OK	Date: 29.11.19 <b>Manager of quality assurance</b> department - V. Kapaieva                      Signed: Zaporozhye Melted and Produced in Ukraine. MELTED and MANUFACTURED PrJSC " Dniprospeksstal" Phone number +380612834255 e-mail: <a href="mailto:info@dss.com.ua">info@dss.com.ua</a> <a href="http://www.dss-ua.com">http://www.dss-ua.com</a>
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Radiation free; mercury free. No Weld or Weld repair.	
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