

P.O. Number 5335
 Part Number 3 FOUR 40510.770-
 D9V10



Certificate of Test

PRODEC QUALITY

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HEAT E180310 ORDER 681451/ 10 BOL 0244579 * CERTIFICATION * 09/04/18

SHIP TO:
 COPPER AND BRASS SALES
 8001 THYSSENKRUPP PARKWAY

NORTHWOOD 436190000

----- YOUR ORDER & DATE -----
 5400398808 4/19/18 CUST# 0316001 CUST TAG#SSRD00628

----- ITEM DESCRIPTION -----
 GRADE 304L/304 PRODEC QUALITY Ship Condition CONDA
 Size 304L RND HRART CONDA 5.2500 x 144.000 RL
 Country of Melt: UNITED KINGDOM Country of Mfg.: SWEDEN
 No weld repair
 Free of mercury contamination, Free of radiation contamination
 No WEEE relevant substances; Meets RoHS-2011/65/EU and 2015/863

Total Bundles 1 Total Weight 2655 Approx. Hot Red. Ratio 8:1

WO 2086068 Bundles: 1A

----- SPECIFICATIONS -----
 AMS 5639J, 5647K SAE AMS-QQ-S-763D
 UNS S30400, AISI 304 ASME SA479 2017 Ed.
 UNS S30403, AISI 304L ASTM A276/A276M 17
 ASTM A479/A479M 18 ASTM A484/A484M 16
 DIN 50049/EN 10204 Type 3.1 Solution Annealed Condition
 Federal Spec QQ-S-763F Copper & Brass 304L MAXX
 ASTM A182/A182M 18 ASTM F899 12b
 NACE MR0103-10 NACE MR0175-09, ISO 15156:09

----- MECHANICAL & OTHER TESTS -----
 Hardness as shipped (169 HB)
 Hardness as shipped 86 HRB
 Grain size 6.0 Tensile strength, KSI (MPa) 90.6 (625)
 Micro OK 0.2% Yield Strngth, KSI (MPa) 40.9 (282)
 Intergranular corrosion OK
 Elongation % in 4D 56.0
 Reduction of area % 73.0

----- CHEMICAL COMPOSITION -----
 Carbon (C) .018 Manganese (Mn) 1.600
 Phosphorus (P) .032 Sulphur (S) .027
 Silicon (Si) .420 Chromium (Cr) 18.660
 Nickel (Ni) 8.090 Cobalt (Co) .184
 Copper (Cu) .470 Moly (Mo) .430
 Nitrogen (N) .084 Columbium (Cb) .030
 Titanium (Ti) .004 Aluminum (Al) .005
 Tin (Sn) .011 Boron (B) .001
 Tantalum (Ta) .006 Vanadium (V) .070
 Tungsten (W) .070
 Columbium/
 Tantalum (Cb+Ta) .036
 Iron (Fe) Balance
 Melt Practice EAF
 Refining Practice AOD
 De-long Ferrite

Knowingly & willfully falsifying or concealing a material act on this form, or making false, fictitious or fraudulent statements or representations herein could constitute a felony punishable under federal statutes. We hereby certify that the test results shown in this report are correct and accurate as contained in the records of the company and are in compliance with the specifications, codes, and standards listed above.

M.F. Marcano, Quality Manager

Outokumpu Stainless Bar, LLC
 3043 Crenshaw Pkwy
 Richburg, SC 29729

M.F. Marcano

From: TK Materials CA, Ltd.

Cust.

Del.: 2407208003

CstAr

CstOr PO#CPASN3740

Wgt.: 203.784 LB

Date 12/23/2019

Thomas Sanchez

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