C255092

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

Contract No.: 20002
TECHN.PROTOCOL № 390-11 SPEC.№ 4721/P047340
DIN EN 10088-3-05,DIN EN 10272-08,AD2000-Merkblatt W2;AD 2000-Merkblatt W10;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08,ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A;AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1 ;ASTM A320/A320M-08 GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8,CL1;NACE MR 0175-03;NACE MR 0103-10

Sheets: 9 **Sheet: 8**
INSPECTION CERTIFICATE EN10204/3.1 **Nr. 350991**
PLANT ORDER № 8014904721

QMS Certified

CUSTOMER
DSS INTERNATIONAL SA Switzerland

PRODUCT DESCRIPTION
Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line.Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф.
STEEL MAKING PROCESS: EAF+AOD
СПОСОБ ВЫПЛАВКИ:Электродуговая печь+АКР
Round 3.75 in/95.25 mm L=5.60m/18.361ft; L=5.60m/18.361ft; L=3.89m/12.754ft
Grade: 316/316L/1.4401/1.4404

QUANTITY: (number of pcs)
1bund Q-2870 lb/1302kg
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1bund Q-1001 lb/454 kg

Delivery condition
solution annealed :1900°F(1040°C)water 30minutes
термообработка:закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00--13.00	2.00--2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A07848	.021	.49	1.42	.040	.020	16.88	10.31	2.07	.072	.28	.05	.06	.005	.10	.01	.031	.0094	.0023

DIN EN 10002-1,ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm²) R0.2%	R 1.0%	Tensile Strength, Rm, (N /mm²)	Elongation A5 % L	Q	In 2 inches (50mm) or 4D,min,% L	Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J L	Q
REQUIRED	205	240	515-690	40 -		40	50	140-217	100	-
EFFECTIVE	290 283	322 321	562 561	61 - 62 -		60 60	79 79	167 167	217 217 217 214 214 214	-

Mechanical properties tested in state of delivery

US - testing	yes	Results: ASTM A388/A388M-FBH1/8";EN 10308 type 1a;class 3:OK

Radiation free; mercury free. No Weld or Weld repair.

TECHNICAL REQUIREMENTS:
Macrostructure – GOOD
GRAIN SIZE : 5 to ASTM E 112-96(2004)
Nonmetallic inclusions ASTM E 45-05 (Method A)

A		B		C		D	
thin	thick	thin	thick	thin	thick	thin	thick
3.0	2.0	2.0	1.0	0.0	0.0	1.0	1.0

ICC-ASTM A262-08 (practice E)-test: O.K.
Dimension/surface defects test, anti-mixing test – OK
We acknowledge that the delivered products conform to the requirements of the order
Ratio of reduction-35.1:1

Date: 04.11.19 **Manager of quality assurance department**
Signed: - V. Kapaieva
Zaporozhye
Melted and Produced in Ukraine.
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