



## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1  
 Nach/According to/Selon

Certificato nr. MEST475844 / 2019 /  
 Prüfung/Test/Essai

Cliente / Besteller/Purchaser/Client  
 VALBRUNA CANADA LTD  
 8724 HOLGATE CRESCENT  
 L5T 5Z1 - MILTON, ONT L5T 5Z1 - CA

Stato di fornitura: Forged - Annealed Peeled  
 Lieferzustand  
 Delivery state  
 Etat de livraison

Produttore:  
 Hersteller/Werk/Usine productrice

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr: 908007641 P119933-875 ENC  
 Bestell  
 Your order  
 Commande

Tipo di Elaborazione: E+AOD  
 Erschmelzungsart  
 Melting process  
 Mode d'elaboration

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Sigles de l'usine productrice



Conferma ordine nr: EI19006872  
 Werks/Our Order/Ref nr.

Qualità: 316/316L  
 Werkstoff/Grade/Nuance

Punzone del Collaudatore:  
 Stempel des Werkssachverständigen  
 Inspector's stamp/Poinçon de l'essayeur

MR

Avviso di Spedizione: D-VI19027752  
 Lieferanzeige/Packing list/B.L.

Marca: APML  
 Markenbezeichnung  
 Brand / Nuance

Punzonatura: 316/316L  
 Kennzeichnung  
 Marking  
 Marquage

SPECIFICHE :	Note:
Anforderungen / Requirements / Exigences	Aufzeichnungen / Notes / Notes
VSI 0 316/316L A	
AISI 316/316L	
AMS 5648 M S31600 A	
AMS 5653 H S31603 A	
AMS-QQ-S-763 D 316/316L A	
ASME SA182 2017 S31600/03 A (0)	(0)Section II Part A 2017 EDITION For products machined directly from bar refer to ASME SA479.
ASME SA193 2017 B8M CLASS 1 (1)	(1)Section II Part A 2017 EDITION
ASME SA276 2017 S31600/03 A (2)	(2)Section II Part A 2017 EDITION
ASME SA320 2017 B8M CLASS1 (3)	(3)Section II Part A 2017 EDITION
ASME SA479 2017 S31600/03 A (4)	(4)Section II Part A 2017 EDITION
ASTM A182 2019 S31600/03 A (5)	(5)For products machined directly from bar refer also to ASTM A479.
ASTM A193 2017 B8M CLASS 1	
ASTM A262 2015 PRACTICE E	
ASTM A276 2017 S31600/03 A	
ASTM A314 2019 S31600/03	
ASTM A320 2018 B8M CLASS1	
ASTM A370 2019 . (6)	(6)2019E1
ASTM A473 2001 S31600/03 (7)	(7)Chemical analysis only.
ASTM A479 2018 S31600/03 A	
MIL-S-862 B/1 316/316L	
NACE MRC103 2015 S31600/03 A (8)	(8)ANSI/NACE MR0103/ISO 17945 November 23, 2015
NACE MRC175 2015 S31600/03 A (9)	(9)ANSI/NACE MR0175/ISO 15156-3, third edition November 23,2015
QQ-S-763 F 316/316L A	

Tolleranza: ASTM A484-18A TABLE 3

Tolleranza/Allowance/Tolerance

Pos. nr.	Oggetto	Dimensioni - In	Lunghezza - In	Colata	Pezzi	Peso - LB	Lotto nr.
Pos. nr. Item nr. Nr. de poste	Gegenstand Product description Descrip. du produit	Abmessungen Dimension Dimension	Länge Length Longueur	Schmelze Heat Coulée	Stückzahl Pieces Pièces	Gewicht Weight Poids	Losnr. Lot nr. Lot nr.
0010	Round	15,0000	136/ 136	281346		6.971	912709460

P.O.#: P119933  
 R#: R158027  
 ITEM#: 527249  
 HEAT#: 281346  
 BRANCH#: 875

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2015, IATF 16949 : 2016, AS 9100D

Vicenza, 21/10/19 VCQ052 - MEST475844	Direzione Qualità Qualitätsmanagement/Quality Management/Gestion Qualité R.BERTELLI	Direzione Prodotto Produktmanagement/Product Management/Direction Produit P.MESSORI	Pagina 1 di 3
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 Melting process  
 Mode d'elaboration

Marchi di Fabbrica:  
 Zeichen des Lieferwerkes  
 Trade marks  
 Sigles de l'usine productrice

Conferma ordine nr: E119006872  
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Avviso di Spedizione: D-VI19027752  
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Marca: APLM  
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Punzonatura: 316/316L  
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### TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbarem produkt test a l'etat de fourniture Prueba sobre el material asi como entregado

1) L=longitudinale/longs, T=trasversale/quer, Q=Tangenziale/tangentiel

TEST	Provetta/ Probe Specimen/Eprouvette Larg. diam. 3 ess. Breite Diam. Dicke Width Diam. Thickness Larg. diam. epais mm	°F	Posiz. Saggio Probenlage Location Emplacement 1)	Snervamento Streckgrenze Yield Stress Limite elastique Rp 0,2% K.s.l.	Snervamento Streckgrenze Yield Stress Limite elastique	Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm K.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB
Valori richiesti Anforderungen/Required values Valeurs demandées		min max		30	-	75 115	- 40	- 50	-	140 223
A	12,5	68	L	38		82	61	75		169

### TEST ALLO STATO DI FORNITURA

Test on delivery condition / Prüfung auf lieferbarem produkt / Test a l'etat de fourniture / Prueba sobre el material asi como entregado

TEST	min	max
A Grain size for ASTM E112		1

Mechanical properties according to ASTM A370.

### Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Coata /Heat Schmelz/Coulée	min - max	0,030	1,00	1,25 2,00	16,50 18,00	2,00 3,00	1,00	10,00 14,00	0,040	0,020 0,030	0,100	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
281346	0,014	0,34	1,83	16,95	2,03	0,57	10,08	0,125	0,031	0,030	0,091				

### Corrosion test in 16% sulfuric acid and copper sulfate solutions

Test standard: ASTM A262-Practice E

Test	Heat treatment before test	Length of Period (h)	Test temp (°C)	Bend Angle (°)	Ø spindle (mm)	Result of visual inspection at 20 x magnification after bend test	Result
Intergranular corrosion	Sensitization	15	boil	180	5	Absence of cracks	SATISFACTORY

Produced without class I-II Ozone depleting substances.  
 Solution heat treated free from continuous carbide network.  
 Micro and macro etch test: OK  
 Reduction ratio = 9,6 : 1  
 Material annealed 1940°F for 7h/water cooled.  
 Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
 Die gestellten Anforderungen sind lt. Anlage erfüllt  
 The material has been furnished in accordance with the requirements  
 Le matériel a été trouvé conforme aux exigences

Controllo antimescolanza: OK  
 Verwechslungsprüfung: spectralanalytisch durchgeführt  
 Anmixing testing performed: OK  
 Contrôle antimélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze  
 Besichtigung und Ausmessung: ohne Beanstandung  
 Visual inspection and dimensional checks satisfactory  
 Contrôle visuel et dimensions: satisfaisant

Melted and manufactured in Italy

No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

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The Quality Management System is also Certified according Pressure Equipment Directive 2014/68/EU Annex 1, chapt.4.3 by TÜV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

VCPPT4AARBCRTB405FCAGMTEDEK040

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VCQ052 - MEST475844

Direzione Qualità  
Qualitätsmanagement/Quality Management/Gestion Qualité  
R. BERTELLI

Direzione Prodotto  
Produktmanagement/Product Management/Direction Produit  
P. MESSORI

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