



C241979

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE


	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 2426/PO45858 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10	Sheets: 4 Sheet: 3 INSPECTION CERTIFICATE EN10204/3.1 Nr. 344841 PLANT ORDER № 8014902426
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 GMS Certified	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионноустойчивых (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+ AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 3.750in/95.25 mm L=4.840/15.869ft L=5.570m/18.262ft Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs)	1bund Q-714 lb/324 kg 1bund Q-622 lb/282 kg 1bund Q-4264 lb/1934 kg	
				Delivery condition solution annealed : 1900° F (1040° C) water 30minutes термообработка: закалка в воду	

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1.00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A07147	.022	.44	1.33	.035	.027	17.00	10.40	2.07	.073	.25	.04	.06	.01	.08	.01	.034	.0082	.0024

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td> </tr> <tr> <td>thin</td><td>thick</td><td>thin</td><td>thick</td> </tr> <tr> <td>2.5</td><td>1.5</td><td>1.5</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-35.1:1										A	B	C	D	thin	thick	thin	thick	2.5	1.5	1.5	1.0
A	B	C	D																												
thin	thick	thin	thick																												
2.5	1.5	1.5	1.0																												
MECHANICAL PROPERTIES	Yield Strength, (N/mm²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J																							
				A5% L	Q			L	Q																						
REQUIRED	205	240	515-690	40	-	40	50	140-217	100	-																					
EFFECTIVE	293 290	332 331	565 566	61	-	61 60	79 79	167 167	207 207 207 204 204 204	-																					

Mechanical properties tested in state of delivery

US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK	Manufacturer: PrJSC DNIPROSPETSSTAL Date: 25.04.19 Manager of quality assurance department - V. Kapaieva Signed:  Zaporozhye Made in Ukraine.
Radiation free; mercury free. No Weld or Weld repair.			

ANS