

C241976

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 2425/PO45729 DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03; NACE MR 0103-10	Sheets:4 Sheet: 1 INSPECTION CERTIFICATE EN10204/3.1 Nr. 344841 PLANT ORDER № 8014902425
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 3.750in/95.25 mm L=5.580/18.295ft L=5.570m/18.262ft Grade: 316/316L/1.4401/1.4404	QUANTITY: 1bund Q-3558 lb/1614 kg (number of pcs) 1bund Q-3558 lb/1614 kg Delivery condition solution annealed :1900 ⁰ F(1040 ⁰ C) water 30minutes термообработка: закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A07147	.022	.44	1.33	.035	.027	17.00	10.40	2.07	.073	.25	.04	.06	.01	.08	.01	.034	.0082	.0024

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td><td></td><td></td><td></td><td></td> </tr> <tr> <td>thin</td><td>thick</td><td>thin</td><td>thick</td><td>thin</td><td>thick</td><td>thin</td><td>thick</td> </tr> <tr> <td>2.5</td><td>1.5</td><td>1.5</td><td>1.0</td><td>0.0</td><td>0.0</td><td>1.0</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order Ratio of reduction-35.1:1										A	B	C	D					thin	thick	thin	thick	thin	thick	thin	thick	2.5	1.5	1.5	1.0	0.0	0.0	1.0	1.0
A	B	C	D																																								
thin	thick	thin	thick	thin	thick	thin	thick																																				
2.5	1.5	1.5	1.0	0.0	0.0	1.0	1.0																																				
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J																																			
	A5 % L	Q		In 2 inches (50mm) or 4D, min, % L	L			Q																																			
REQUIRED	205	240	515-690	40 -	40	50	140-217	100	-																																		
EFFECTIVE	293 290	332 331	565 566	61 - 61 -	61 60	79 79	167 167	207 207 207 204 204 204	- -																																		

US - testing	yes	Results: ASTM A388/A388M-FBH1/8"; EN 10308 type 1a; class 3:OK	
Radiation free; mercury free. No Weld or Weld repair.			Manufacturer: PrJSC DNIPROSPETSSTAL Date: 25.04.19 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Made in Ukraine.

Dec 10/19

ANS