



ESSAR STEEL ALGOMA INC., 105 West Street, Sault Ste. Marie, Ontario, Canada P6A 7B4

SO No., Item & Date.: 8037077 000050 2015/11/05		Shipment No & Date.: 10001753/3 2015/11/07		TC No., Date & Time : ESA 279206 2015/11/09 - 06 47 33												
Sold to Customer Name and Address : SAMUEL SON AND COMPANY LTD 15TH AVENUE 701 NISKU, Alberta, Canada T2C 2A1		Ship to Customer Name and Address : SAMUEL, SON & CO. LIMITED 15TH AVENUE 701 NISKU, Alberta, Canada T9E 7L5		Customer PO NO./Item: A01055 / 5 BOL NO.: 1000175373 Cust.Part No.: Carrier : C P RAIL (CAD FUNDS) - ESAX 21 PM41												
Customer Specification : HR STEEL PLATE Carbon Multi Cert ASTM A516 GR 70 (10) / ASME SA516 GR 70 (2015) MEETS ANSI/NACE MR0175/ISO 15156-2 (LATEST EDITION) - BHN 200 MAX Normalized Normalize Temp 1670 °F 17 min CVNL Req 20 / 16 FT-LBF at -50 0 F Std Thickness Tol PVQ Top and Bottom Standard Surface Flatness 1/2 A20H Fine Grain Fully Killed																
Supplementary Instructions : Test Cert 1 J.Meloche@Samuel.com Test Cert 2 Doug Hlady@samuel.com																
Insp T/R : Test Report As Per Spec				Cust Use PVQ												
ESSAR STEEL ALGOMA INC. HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN. ALL RESULTS ARE RETAINED IN ACCORDANCE WITH THE COMPANY'S STANDARD RECORD KEEPING PRACTICES. THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ESSAR STEEL ALGOMA INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECEIVER, PLEASE CALL (705)945 4395 FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT. THIS TEST REPORT HAS BEEN GENERATED BY A COMPUTERIZED SYSTEM AND IS VALID WITHOUT A PHYSICAL SIGNATURE.																
MEETS EN 10204:2004 TYPE 3.1 ISO QUALITY AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT WWW.ESSARSTEELALGOMA.COM																
ALL HEATS FULLY KILLED. HEATS INDICATED WITH (*) FINE GRAINED HEATS INDICATED WITH (+) Made in Canada for NAFTA duty preference and NAFTA marking purposes																
Dimensions (T x W x L)		Batch No.	Heat No-MS	Quantity	No. of Pcs	Dimensions (T x W x L)		Batch No.	Heat No-MS	Quantity	No. of Pcs					
0.5000 " x 96.000 " x 480.00 "		AT5278	2966B3-01	6,534 LB	1	0.5000 " x 96.000 " x 480.00 "		AT5279	2966B3-01	13,068 LB	2					
0.5000 " x 96.000 " x 480.00 "		AT5280	2966B3-03	13,068 LB	2	0.5000 " x 96.000 " x 480.00 "		AT5282	2966B3-51	13,068 LB	2					
0.5000 " x 96.000 " x 480.00 "		AT5283	2966B3-51	13,068 LB	2											
*****CHEMICAL PROPERTIES*****																
Heat No. (wt%)	C	Mn	P	S	Si	Cr	Ni	Cu	Mo	Al	Nb	V	B	Ti	Ca	DO
2966B3*	0.17	1.23	0.013	0.004	0.330	0.02	0.02	0.03	0.01	0.025	0.000	0.015	0.0004	0.003	0.00340	0.39

KASHIF REHMAN
MANAGER METALLURGICAL SERVICES

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SO No. Item & Date.: 8037077 000050 2015/11/05	Shipment No. & Date.: 1000175373 2015/11/07	TC No., Date & Time : ESA-279206 2015/11/09 - 06:47:33						
Sold to Customer Name and Address : SAMUEL SON AND COMPANY LTD 15TH AVENUE 701 NISKU, Alberta, Canada T2C 2A1	Ship to Customer Name and Address: SAMUEL, SON & CO. LIMITED 15TH AVENUE 701 NISKU, Alberta, Canada T9E 7L5	Customer PO NO./Item: A01055 / 5 BOL NO.: 1000175373 Cust.Part No.: Carrier : C P RAIL (CAD FUNDS) - ESAX 21 PM41						
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Supplementary Instructions : Test Cert 1: JMeioche@Samuel.com Test Cert 2: Doug Hlady@samuel.com								
Insp T/R : Test Report As Per Spec	Cust Use : PVQ							
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***** MECHANICAL PROPERTIES *****								
Hardness Tests								
Heat No.	Batch No.	SRCE	LAB	GAUGE	COND	LOC	MTHD	HARDNESS
2966B3	AT5282	166"	ALG	0.5000	N	B	HBW	156
2966B3	AT5283	166"	ALG	0.5000	N	B	HBW	156
2966B3	AT5278	166"	ALG	0.5000	N	B	HBW	155
2966B3	AT5279	166"	ALG	0.5000	N	B	HBW	156
2966B3	AT5280	166"	ALG	0.5000	N	B	HBW	152

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MANAGER METALLURGICAL SERVICES

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Customer Specification : HR STEEL PLATE Carbon Multi Cert ASTM A516 GR 70 (10) / ASME SA516 GR 70 (2015) MEETS ANSI/NACE MR0175/ISO 15156-2 (LATEST EDITION) - BHN 200 MAX Normalized Normalize Temp 1670 °F 17 min CVNL Req. 20 / 16 FT-LBF at -50.0 F Std Thickness Tol PVQ Top and Bottom Standard Surface Flatness 1/2 A20H Fine Grain Fully Killed

Supplementary Instructions : Test Cert 1.JMeloche@Samuel.com Test Cert 2 Doug Hiady@samuel.com

Insp T/R : Test Report As Per Spec Cust Use : PVQ

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MEETS EN 10204 2004 TYPE 3.1
ISO QUALITY AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT WWW.ESSARSTEELALGOMA.COM

***** MECHANICAL PROPERTIES *****

Impact Tests												
Heat No.	Batch No.	SRCE	LAB	GAUGE	COND	METH	DIR	LOC	SIZE	TEMP(°F)	FULLENERGY(ft-lbf)	FULL AVG(ft-lbf)
2966B3	AT5282	166"	ALG	0.5000	N	CVN	L	B	FULL	-50	82 48 79	70
2966B3	AT5278	166"	ALG	0.5000	N	CVN	L	B	FULL	-50	111 107 109	109
2966B3	AT5283	166"	ALG	0.5000	N	CVN	L	B	FULL	-50	60 109 109	93
2966B3	AT5279	166"	ALG	0.5000	N	CVN	L	B	FULL	-50	93 58 70	74
2966B3	AT5280	166"	ALG	0.5000	N	CVN	L	B	FULL	-50	107 58 117	94

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***** MECHANICAL PROPERTIES *****												
Tensile Tests												
Heat No.	Batch No.	SRCE	LAB	GAUGE	COND	METH	DIR	LOC	YIELD(KSI)	TENSILE(KSI)	EL SCALE	ELONG(%)
2966B3	AT5282	166"	ALG	0.5000	N	2	T	B	52.0	73.0	8"	27
2966B3	AT5283	166"	ALG	0.5000	N	2	T	B	52.0	73.0	8"	27
2966B3	AT5278	166"	ALG	0.5000	N	2	T	B	51.0	74.0	8"	27
2966B3	AT5279	166"	ALG	0.5000	N	2	T	B	52.0	74.0	8"	26
2966B3	AT5280	166"	ALG	0.5000	N	2	T	B	51.0	73.0	8"	27

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