



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 433922 5 Mail To:

Ship To:

Date: 8/02/2018 Page: 1

Customer: 007090 001

Steel: 304/304L

Finish: ST

Your Order: P881280842

NAS Order: IN 0263469 03

Heat Treat Code: 46,250

Corrosion: ASTM A262/15 Prac A/E OK

Red Ratio: 3.0 :1

PRODUCT DESCRIPTION :

NACE MR0175 (MID RADIUS ONLY)
Round Bar, Annealed, Smooth Turned, Cold Finished
UNS S30400/S30403, EN 10204 3.1, ASTM A484/16
ASTM A276/17, ASTM A479/17, ASTM A182/16a CHEM ONLY,
ASME SA479/13, ASME SA182/13 CHEM ONLY
AMS 5639J, AMS 5647J, AMS QQS-763D, QQS-763F
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/17a CL 1 GR B8
ASTM A193/16-ASME SA193/13 CL 1 GR B8 (EXC PAR 6.2)

REMARKS :

COMPLIES W/REQUIREMENTS OF DEAR 252.225-7009 EU DIRECTIVE
2011/65/EU. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

R524648
501087
LOAD # 47392

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BJ4455 7		5.0000		1,505	144.00	6	1	509087

ANAB, ISO/IEC 17025, Certificate# L2323

CHEMICAL ANALYSIS

Chemical Analysis per ASTM A751/14a

NAS Heat	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
756C	US	.018	.22	18.13	.35	1.37	.302	.077	8.52	.030
		S %	SI %							
		.0220	.23							

MECHANICAL PROPERTIES

Product Id	l o c k	HB No.	.2YS KSI	UTS KSI	RA %	Eln % 4D
BJ4455 7	R L	151.0	40.00	82.00	71.00	55.00

LWS

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

[Signature]
KRIS LARK

8/02/2018