

CA702
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PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№9398/PO44029 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CL 1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL 1; NACE MR 0175-03; NACE MR 0103-10	Sheets:5 Sheet: 4 INSPECTION CERTIFICATE EN10204/3.1 Nr.335238 PLANT ORDER № 8014909398
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 10.500in/266.70 mm L=15.131 ft/4.615m Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) 1bund Q-4625 lb/2098 kg Delivery condition solution annealed :1922°F(1050°C)water 28minutes термообработка:закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A06079	.020	.48	1.33	.040	.027	16,98	10.27	2.07	.073	.35	.05	.05	.005	.13	.01	.028	.012	.0024

DIN EN 10002-1, ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J	
				A5% L Q	In 2 inches (50mm) or 4D, min, % L			L	Q
REQUIRED	205	240	515-690	45 35	40	50	140-217	100	60
EFFECTIVE	295	323	563	60 52	59	79	167	204 204 204	65 65 65

TECHNICAL REQUIREMENTS:
 Macrostructure – GOOD
 GRAIN SIZE : 5 to ASTM E 112-96(2004)
 Nonmetallic inclusions ASTM E 45-05 (Method A)
 A B C D
 thin thick thin thick thin thick thin thick
 2.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0
 ICC-ASTM A262-08 (practice E)-test: O.K.
 Dimension/surface defects test, anti-mixing test – OK
 We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа
 Ratio of reduction-6.0:1

Mechanical properties tested in state of delivery

US - testing	yes	Results: ASTM A388/A388M-FBH1/5"; EN 10228-4 type 1a; class 3:OK
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Radiation free; mercury free. No Weld or Weld repair.

Manufacturer: PrJSC DNIPROSPETSSTAL
 Date: 26.06.18 **Manager of quality assurance department - V. Kapaieva**
 Signed:
 Zaporozhye
 Made in Ukraine.

ANS