



C224521


PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 0111/PO44618 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, ASTM A182/A182M-10, ASME SA-182/SA-182M-10, ASTM A276-10, ASTM A314-08, ASTM A479/A479M-10, ASME SA-479/SA-479M-10, ASTM A484/A484M-10, AMS-QQ-S-763B-06 Cond.A, AMS 5648K-07, AMS 5653F-07, ASTM A193/A193M-10 GR B8M, CL 1, ASME SA-193/SA-193M-10 GR B8, CL 1, ASTM A320/A320M-08 GR B8M, CL 1, ASME SA-320/SA-320M-10 GR B8, CL 1, NACE MR 0175-63, NACE MR 0103-10	Sheets: 4 Sheet: 1 INSPECTION CERTIFICATE EN10204/3.1 Nr.336960 PLANT ORDER № 8014900111
---	---	---

 GMS Certified	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПУСККИ: Электродуговая печь+АКР Round 9.000in/228.60 mm L=15.377 ft/4.69m, L=13.770 ft/4.20m; Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) 1bund Q-3492 lb/1584 kg 1bund Q-3131 lb/1420 kg
			Delivery condition solution annealed :1940 ^o F(1060 ^o C) water 30minutes термообработка: закалка в воду

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1.00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A06284	.018	.45	1.29	.040	.025	16,78	10.30	2.06	.076	.33	.05	.07	.005	.12	.011	.028	.011	.0022

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test - OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-7.9:1											
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)		Elongation		Reduction of area, Z %		Brinell Hardness HB										Impact strength, KV, J		
					A, % L Q		In 2 inches (50mm) or 4D, min, % L												L Q		
	REQUIRED	205	240	515-690	45	35	40	50	140-217										100	60	203
EFFECTIVE	293	311	568	60	54	59	79	167													

US - testing	yes	Results: ASTM A388/A388M-FBH1/5"; EN 10228-4 type 1a; class 3:OK	Manufacturer: PrJSC DNIPROSPETSSTAL Date: 16.08.18 Manager of quality assurance department - V. Kapaieva Signed:  Zaporozhye Made in Ukraine.
Radiation free; mercury free. No Weld or Weld repair.			

ANS