



C24523

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC № 0111/P●44618 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 19222-5-00, ASTM A182/A182M-10, ASME SA-182/SA-182M-10, ASTM A276-10, ASTM A314-08, ASTM A479/A479M-10, ASME SA-479/SA-479M-10, ASTM A484/A484M-10, AMS-QQ-S-763B-06 Cond A, AMS 5648K-07, AMS 5653F-07, ASTM A193/A193M-10 GR B8M, CL 1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL 1; NACE MR 0175-03; NACE MR 0103-10										Sheets: 4 Sheet: 3 INSPECTION CERTIFICATE EN10204/3.1 Nr.336960 PLANT ORDER № 8014900111																										
	 GMS Certified		CUSTOMER DSS INTERNATIONAL SA Switzerland				PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионностойких (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF-AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 13.000in/330.20 mm L=10.262 ft/3.13 m; Grade: 316/316L/1.4401/1.4404						QUANTITY: 1bund Q-4859 lb/2204 kg (number of pcs) Delivery condition solution annealed :1940°F(1060°C)water 30minutes термообработка:закалка в воду																								
ANALYSIS, %																			C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B	
REQUIRED																			<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10			
CAST № A06284																			.018	.45	1.29	.040	.025	16,78	10.30	2.06	.076	.33	.05	.07	.005	.12	.011	.028	.011	.0022	
DIN EN 10002-1, ASTM A370-09																																					
MECHANICAL PROPERTIES		Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)		Elongation A5% L Q In 2 inches (50mm) or 4D, min, % L		Reducti on of area, Z % L		Brinell Hardness HB		Impact strength, KV, J L Q																									
REQUIRED		205	240	515-690		45	35	40	50	140-217		100	60																								
EFFECTIVE		276	301	555		58	47	57	75	163		189	189	189	67	67	67																				
Mechanical properties tested in state of delivery																																					
TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-6.7:1																																					
US - testing		yes	Results: ASTM A388/A388M-FBIII/5"; EN 10228-4 type la; class 3:OK																																		
Radiation free; mercury free. No Weld or Weld repair.																																					
Manufacturer: PrJSC DNIPROSPETSSTAL Date: 16.08.18 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Made in Ukraine.																																					



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