




PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№9783/PO44380 DIN EN 10088-3-05,DIN EN 10272-08,DIN EN 10222-5-00;ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08,ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A:AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10GR B8M,CL1; ASME SA-193/SA-193M-10 GR B8,CL 1 ;ASTM A320/A320M-08 GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8,CL1;NACE MR 0175-03;NACE MR 0103-10										Sheets:8 Sheet: 8	
											INSPECTION CERTIFICATE EN10204/3.1 Nr.336112 PLANT ORDER № 8014909783	

 QMS Certified	CUSTOMER DSS INTERNATIONAL SA Switzerland		PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled.Прутки из коррозионностойких (нержавеющих) сталей кованыс, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛИВКИ: Электродуговая печь+АКР Round 15.000in/381.00 mm L=7.918 ft/2.415m Grade: 316/316L/1.4401/1.4404										QUANTITY: (number of pcs) 1bund Q-4925 lb/2234 kg	
													Delivery condition solution annealed :1904° F(1040° C)water 34minutes термообработка:закалка в воду	

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A06147	.017	.41	1.36	.040	.025	16.85	10.20	2.05	.067	.36	.06	.08	.005	.13	.013	.025	.0129	.0025

DIN EN 10002-1,ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 3.0 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-5.6:1								
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z, % L	Brinell Hardness HB	Impact strength, KV, J										
	L	Q		A, %	In 2 inches (50mm) or 4D,min,% L			L	Q									
REQUIRED	205	240	515-690	45	35	40	50	140-223	100									
EFFECTIVE	290	312	580	61	55	58	74	170	180 180 180	64 64 64								

Mechanical properties tested in state of delivery													
US - testing	yes	Results: ASTM A388/A388M)-FBH1/5";EN 10228-4 type 1a;class 3:OK											
Radiation free; mercury free. No Weld or Weld repair.												Manufacturer:PrJSC DNIPROSPETSSTAL Date: 23.07.18 Manager of quality assurance department - V. Kapaieva Signed:  Zaporozhye Made in Ukraine.	