

HT# 429289

SN# 4991



VALBRUNA

SLATER STAINLESS, INC.

2400 TAYLOR STREET WEST - PO BOX 630
FORT WAYNE IN 46802 USA
PHONE 260-474-2800 - FAX 260-474-2801

Product Certification Report

Report Number: 5341390

Certified on Jun 14, 2017 Page 1 of 2

Order I.D.	Order Date	Commodity Code			
1700980 006	5/03/17				
Dim 1	Dim 2	Dim 3	Heat I.D.	Customer I.D.	Customer Purchase Order
5.2500	.0000	.0000	429289	002476	704006346
Product Shape	Product Surface				Customer Grade
Rounds	HR & Rough Turned				316/316L
Length (inches)	Min.	Max.	Bill of Lading #	Weight	Melt Date:
132.000	156.000		429757		11/14/16

VALBRUNA CANADA LTD.
8724 HOLGATE CRESCENT
MILTON, ONTARIO L9T5Z1

Ship To

VALBRUNA CANADA LTD.
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MILTON, ONTARIO L9T5Z1

Sold To

Pilbott R. 144010 I-509365 H-429289 875

Lifts: 0055	NACE MRO175/ISO 15156-3 2009	NACE MRO103-2012
Condition A	ASTMA 276-16a	ASTMA 479-16a
QQ-S-763E	ASTMA 479-13	AMS 5648M
ASMESA 182 13 Chem Only	EN 10222 Feb. 2008	
AMS 5653H		

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
.013	1.78	.030	.023	.61	16.70	10.35	2.06	.48	.08	.075

BRINELL Type A device E10-15a

HBW
144

ROOM TEMP TENSILE ASTM E8-16a

TS (PSI)	.2%YS (PSI)	1%Y.S. (PSI)	%EL(2")	%EL(5d)	%RA
82900	36500	OK	57.9	OK	78.6

MACRO ASTM E340-15/E381-01 (12)

MACRO
OK

GRAIN SIZE ASTM E112-13

GRAIN SIZE	Etchant	Magnification X
7	Oxalic	100

ASTM A262-15 PR E (A Utilized)

OXALIC	Structure	Etchant	Magnification X	QUENCH	SENS (F)	SENS (HR)
OK	Step	Oxalic	500	Air	1200	1.50

ASTM A262-15 E 180deg, .25" dia

BEND TEST	QUENCH	SENS (F)	SENS (HR)
OK	Air	1200	1.50

Solution annealed at 1900F min. and water quenched (heating time & temp appropriate for optimum quality).

Chemical testing to one or more of the listed ASTM methods:

E1019-11, E1086-14.

Location of tensile fracture: inside middle of gage length. %elong after fracture.

Chemical Analysis performed at Acciaierie Valbruna, Italy.

No mercury or low melting alloy contamination. No weld repair.

Material melted in Italy, manufactured in the United States.

Material conforms to listed specifications. DFARS compliant. Our heat treat furnaces use air atmosphere.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbrun Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes. Including Federal law Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.

I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services *Tad Landwehr*

email TLandwehr@valbruna.us

Tad Landwehr

Nov 13/18

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Quality system is compliant with ISO 9001:2008. Produced in accordance with **EN 10204 3.1**.

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Manager Laboratory Services *Tad Landwehr*
email: TLandwehr@valbruna.us Tad Landwehr