



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

C 152066

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 170405 1
Customer: 007226 001
Mail To:
ASA ALLOYS
20 CHALLENGER CRES.
SHERWOOD PARK, AB T8H2R1

Ship To:
ASA ALLOYS
20 CHALLENGER CRES.
SHERWOOD PARK, AB T8H2R1

Date: 4/26/2016 Page: 1
Steel: 316/316L
Finish: RT

Your Order: P038226

NAS Order: DS 0009617 01

Corrosion: ASTM A262 Prac E OK
Red Ratio: 4.7 :1

PRODUCT DESCRIPTION:

Round Bar, Hot Rolled, Annealed, Rough Turned
UNS 31600/31603 EN 10204 3.1, ASTM A484/13a
ASTM A276/15, ASTM A479/15, ASTM A182/13 CHEM ONLY,
ASME SA479/13, ASME SA182/10 CHEM ONLY, ASTM F899/11
AMS 5648L/AMS 5653H, AMS QQS-763D, QQS 763F
NACE MR0175/MR0103 (MID RADIUS ONLY),
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8M
ASTM A193/10A-ASME SA193/10 CL 1 GR B8M(EXC PAR 7.2)

REMARKS:

COMPLIES W/REQUIREMENTS OF DFM 252.225-7009 EU DIRECTIVE
2011/65/EU. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
IA3088 5		4.0000		1,585	144.00	1	1	

CHEMICAL ANALYSIS

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/14a

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
X8E5	US	.0189	.3415	16.5565	.3285	1.2650	2.0005	.0408	10.5950	.0265
		S %	SI %							
		.0295	.4105							

MECHANICAL PROPERTIES

Product Id	Id	HB	.2YS	UTS	RA	Elong
	o i	No.	KSI	KSI	%	% 4D
	c r					
IA3088 5	R L	159.0	41.00	84.00	69.00	52.00

114421443

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.
KRIS LARK 4/26/2016