



CARRS STAINLESS STEELS

A Division of ELG Haniel Metals Ltd.
Wadsley Bridge, Sheffield, S6 1LL, England

Telephone: 0114 285 5866
Fax No.: 0114 285 4962
Website: <http://www.elgcarrs.co.uk>
e-mail: info@elgcarrs.co.uk

Purchaser - Besteller - Acheteur ASA Alloys Div of CSM ULC 20 Challenger Crescent Sherwood Park Alberta T8H 2R1 Canada	Inspection Certificate: Abnahmeprüfzeugnis: Certificat de reception:	DIN 50049 3.1 EN 10204	Cert No: Zeugnis Nr: Cert No:	139199	Date: Datum: Date:	09/07/14
	Customer Order No: Kundenstellnummer: No. de Commande Client:	P032403	Product Description - Beschreibung des Erzeugnisses - Description du Produit: 9in Dia. x 13200 lbs Electric Melt & Vacuum Degassed Stainless Steel Solution Annealed Forged ASA 4404/316L EN 10088-3:5 ASTM A182-09a, A276-08a, A479-10 F316/F316L 316/316L ASME SA182-LE, SA276-LE, SA479-LE F316/F316L 316/316L NACE MR0175-09/ISO 15156			
	Our Order No: Unsere Auftr.-Nr: notre Comm. No:	52363 W143023/00	7516 LB 3409 Kgs.			

Chemical Analysis - Chemische Analyse - Analyse Chimique

Cast No Schmelznummer No. de Coulee	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Co	N									
CD24056 B	.009	.39	1.28	.033	.011	16.72	2.08	10.11	.37	.19	.043									

Heat Treatment - Wärmebehandlung - Traitement Thermique

Solution annealed @ 1060 C for 4hrs and water quenched

Mechanical Properties - Mechanische Eigenschaften - Caractéristiques Mécaniques

Test No Probe Nr No. d'Essai	Test dimension Probeabmessung Dimension	Proof Stress Streckgrenze Limite d'Elasticite		Tensile strength Zugfestigkeit Resistance a la traction	Elong % Bruchdehnung % Allongement %		Red of Area % Brucheinschnurung % Striction %		Impact Kerbschlagzähigkeit Resilience	Hardness Harte Durete
		0.2%	1.0%		Lo 5D	4D				
MN2820A	9"	33.5 ksi		75 ksi	60.5 %	80 %				141 HB

Remarks - Bemerkungen - Remarques

Ultrasonically tested to ASTM A388 and found satisfactory
 Inter-crystalline corrosion test to ASTM A262:E satisfactory
 Grain size to ASTM E112 - Avg 0
 Material produced by ELG Carrs Stainless Steels in the United Kingdom

The material detailed has been manufactured and tested in accordance with the Quality Assurance system ISO 9001:2008 and the requirements of the specification/ order.

Signed:

Chris Ryall - Quality Manager

Approved signatory for
ELG Carrs Stainless Steels

