

HT# A05970

C219695

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№9071/PO43762 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00, ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10 GR B8M, CL1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL1; NACE MR 0175-03; NACE MR 0103-10	Sheets: 4 Sheet: 1 INSPECTION CERTIFICATE EN10204/3.1 Nr.334825 PLANT ORDER № 8014909071
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOB СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 11.000in/279.40 mm L=14.721 ft/4.490m Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) 1bund Q-4947 lb/2244 kg Delivery condition solution annealed :1976° F(1060° C) water 31 minutes термообработка: закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1.00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A05970	.018	.47	1.43	.040	.024	16.89	10.27	2.05	.077	.27	.04	.05	.005	.11	.01	.029	.0093	.0023

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 6 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center;"> <tr> <td>A</td><td>B</td><td>C</td><td>D</td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td>thin</td><td>thin</td><td>thick</td><td>thin</td><td>thick</td><td>thin</td><td>thick</td><td>thin</td><td>thick</td><td></td> </tr> <tr> <td>3.0</td><td>2.0</td><td>2.0</td><td>1.0</td><td>0.0</td><td>0.0</td><td>1.0</td><td>1.0</td><td></td><td></td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order/Подтверждаем, что поставленная продукция соответствует требованиям заказа Ratio of reduction-7.4:1										A	B	C	D							thin	thin	thick	thin	thick	thin	thick	thin	thick		3.0	2.0	2.0	1.0	0.0	0.0	1.0	1.0		
A	B	C	D																																														
thin	thin	thick	thin	thick	thin	thick	thin	thick																																									
3.0	2.0	2.0	1.0	0.0	0.0	1.0	1.0																																										
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z, % L	Brinell Hardness HB	Impact strength, KV, J																																									
	A5%	L		Q	In 2 inches (50mm) or 4D, min, % L			L	Q																																								
REQUIRED	205	240	515-690	45	35	40	50	140-217	100	60																																							
EFFECTIVE	273	300	558	60	54	58	77	167	180 180 180	61 61 61																																							

Mechanical properties tested in state of delivery		
US - testing	yes	Results: ASTM A388/A388M-FBH1/5"; EN 10228-4 type 1a; class 3:OK
Radiation free; mercury free. No Weld or Weld repair.		
Manufacturer: PrJSC DNIPROSPETSSTAL Date: 13.06.18 Manager of quality assurance department - V. Kapaieva Signed: Zaporozhye Made in Ukraine.		

Oct 10/18