HT# T2726-32

50009 ® 2/3

2pgs.

GLORIA MATERIAL TECHNOLOGY CORP.

INSPECTION CERTIFICATE

1FL.,NO.35,HSIN CHUNG RD.,HSIN TING, TAINAN,TAIWAN,ROC
TEL: (06)6520000
FAX: (06)6520088

Messrs: ASA ALLOYS INC.
Order No: 2006000901 Grade: 316L P.O.NO.: 056095-CV
FILE NO: ~~2006002519-B~~ Size: 11" Date: 08/03/2006
HEAT-Lot No: T2726-32 Weight: 2138.0KG 4713.48LB P'cs: 1
Condition: ~~HT-Solution~~ Annealed-Turned

Chemical Composition (wt%)

	C	Si	Mn	P	S	Ni	Cr	Mo	Cu	N
Min.					0.020	10.0	16.0	2.00		
Max.	0.030	1.00	2.00	0.045	0.030	14.0	18.0	3.00	0.75	0.10
Result	0.021	0.39	1.68	0.028	0.025	10.5	16.5	2.15	0.48	0.04

Mechanical Properties Spec.

	Hardness(1/2R)	Grain Size	Carbide Dist.
Spec.Min.			
Spec.Max.	223HBW		
Result	152HBW	6.5	OK

Tensile Test

	Elongation(A)	Tensile Strength(Rm)	Yield Strength(Rp)	Reduction of Area(Z)
Unit	%	KSI	KSI	%
Min.	40	75	30	50
Max.				
Result	63	80	39	74

Specification:
1. ASTM A182/A182M-05a.
2. ASTM A193/A193M-05 class 1 B8M.
3. ASTM A262-02 practice E.
4. ASTM A276-05a.
5. ASTM A314-97(reapproved 2002).
6. ASTM A320/A320M-05a class 1 B8M.
7. ASTM A479/A479M-05.
8. ASTM A484/A484M-05a.
9. ASME SA-182 F04.
10. ASME SA-479 F04.
11. ASME SA320 F04 B8M CL1.
12. ASME SA 193 F04 B8M CL1.
13. AMS 5648K.
14. AMS 5653F.

Mars Wang
QA SECTION

Our quality and environment management system have been certified by ISO9001 QMS and 14001EMS.
We hereby certify that the material described hereto has been manufactured and tested with satisfactory result in accordance with the requirement of the above material specification. We hereby Inspection Certificate comply with EN10204 3.1.B.

T2726-32

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INSPECTION CERTIFICATE

Messrs: ASA ALLOYS INC.

Order No:	2006000901	Grade:	316L	P.O.NO.:	056095-CV
FILE NO:	2006002510-B	Size:	11"	Date:	08/03/2006
HEAT-Lot No:	T2726-32	Weight:	2138.0KG 4713.4LB	P'cs:	1

Condition: HF-Solution Annealed-Turned

15. AMS QQS 763A condition A.
16. MIL-S-862B.
17. MIL-S-7720A.
18. NACE MR0175/ISO 15156-3(2003).
19. DIN 50049-3.1B., 20.DIN 10088(2001) W.NR1.4404(chemistry only).

Remark:
1.SOLUTION ANNEALING TEMPERATURE AND TIME : 1900°F x30 MIN/INCH,WATER COOLED.
2.MATERIAL FREE FROM CONTINUOUS CARBIDE NETWORK.
3.MACRO/MICRO STRUCTURE : GOOD.
4.CORROSION TEST : PASSED PER ASTM A262 PRACTICE E.
5.MATERIAL FREE FROM KNOWN CONTACT WITH MERCURY & RADIUM.
6.MATERIAL FREE FROM WELDS OR WELD REPAIRS.
7.MELTING PROCESS : EAF+LHF+VOD.
8.HOT WORKING PROCESS : Φ≧90mm FOR FORGED ; Φ<90mm FOR ROLLED.
9.NO PRODUCT THAT CONTAIN OR WERE MADE WITH ODC'S.
10.ASTM E112-88.,

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