

N8DO

METALLURGICAL TEST REPORT

C115927

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

740 Imperial Road North

Certificate: 998343 12

Mail To:
ASA ALLOYS
20 CHALLENGER CRES.
SHERWOOD PARK, AB T8H2R1

Customer: 007226 001

Ship To:
ASA ALLOYS
20 CHALLENGER CRES.
SHERWOOD PARK, AB T8H2R1

Date: 10/23/2014 Page: 1

Steel: 316/316L

Finish: ST

Corrosion: ASTM A262 Prac E OK

Red Ratio: 16.1 :1

Your Order: P033320

NAS Order: PN 0041279 02

PRODUCT DESCRIPTION:

NACE MR0175 (MID RADIUS ONLY)
Round Bar, Annealed, Smooth Turned, Cold Finished
UNS 31600/31603, EN 10204 3.1, ASTM A484/13a
ASTM A276/13, ASTM A479/13a, ASTM A182/13 CHEM ONLY,
ASME SA479/13, ASME SA182/10 CHEM ONLY, ASTM F899/11
AMS 5648L/AMS 5653H, AMS QQS-763C, QQS 763F
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8M
ASTM A193/10A-ASME SA193/10 CL 1 GR B8M (EXC PAR 7.2)

REMARKS:

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE
2011/65/EU.ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BG7223 8		2.1250		891	144.00	2	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
N8DO	US	.0135	.2515	16.5960	.4090	1.4535	2.0030	.0503	10.5250	.0290
		S %	SI %							
		.0260	.2765							

MECHANICAL PROPERTIES

Product Id	l d o i c r	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BG7223 8	R L	143.0	42.00	83.00	54.00	42.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

Abbott

ABHIJEET BHAVE

10/23/2014