

E131694



Certificate of Test

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HEAT E131694 ORDER 648333/ 02 BOL 0226819 * RE-CERTIFICATION * 01/05/15

SHIP TO:
COPPER & BRASS SALES
TMX DIVISION
13338 ORDEN DRIVE
SANTA FE SPRINGS 906700000

----- YOUR ORDER & DATE -----
5400212419 2/03/14 CUST# 0316001 CUST TAG#SSRD00605

----- ITEM DESCRIPTION -----
GRADE 304L/304 Ship Condition CONDA
Size 304L RND HRART CONDA 6.5000 x 144.000 RL
Country of Melt: UNITED KINGDOM Country of Mfg.: SWEDEN
NAFTA Country of Origin is Country of Melt

No weld repair
Free of mercury contamination, Free of radiation contamination
No WEEE relevant substances; Meets EU electrical ROHS

Total Bundles 1 Total Weight 2975 Approx. Hot Red. Ratio 5:1

WO 2046874 Bundles: 1E

----- SPECIFICATIONS -----
AMS 5639H, 5647J SAE AMS-QQ-S-763C
UNS S30400, AISI 304 ASME SA479 2007-2013 Ed.
UNS S30403, AISI 304L ASTM A276 13a
ASTM A479/A479M 14 ASTM A484 14a
DIN 50049/EN 10204 Type 3.1 Solution Annealed Condition
Federal Spec QQ-S-763F Copper & Brass 304L MAXX
ASTM A182 13a ASTM F899 12
NACE MR0175-09, ISO 15156:09

----- MECHANICAL & OTHER TESTS -----
Hardness as shipped (145 HB)
Hardness as shipped 77 HRB
Grain size 5.0 Tensile strength, KSI (MPa) 86.7 (598)
Micro OK 0.2% Yield Strngth, KSI (MPa) 36.4 (251)
Intergranular corrosion OK
Elongation % in 4D 59.0
Reduction of area % 75.0

----- CHEMICAL COMPOSITION -----
Carbon (C) .022 Manganese (Mn) 1.720
Phosphorus (P) .039 Sulphur (S) .025
Silicon (Si) .350 Chromium (Cr) 18.400
Nickel (Ni) 8.090 Cobalt (Co) .171
Copper (Cu) .440 Moly (Mo) .350
Nitrogen (N) .087 Columbium (Cb) .020
Titanium (Ti) .007 Aluminum (Al) .005
Tin (Sn) .010 Boron (B) .001
Tantalum (Ta) .001 Vanadium (V) .070
Tungsten (W) .030 .000
Columbium/
Tantalum (Cb+Ta) .021
Iron (Fe) Balance
Melt Practice EAF
Refining Practice AOD
De-long Ferrite

Knowingly & willfully falsifying or concealing a material act on this form, or making false, fictitious or fraudulent statements or representations herein could constitute a felony punishable under federal statutes. We hereby certify that the test results shown in this report are correct and accurate as contained in the records of the company and are in compliance with the specifications, codes, and standards listed above.

M.F. Marcanio, Quality Manager

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