



C204656


PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 20002 TECHN.PROTOCOL № 390-11 SPEC.№ 6956/PO42393-ED DIN EN 10088-3-05, DIN EN 10272-08, AD2000-Merkblatt W2; AD 2000-Merkblatt W10; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1 (EXC PAR 7.2); ASME SA-193/SA-193M-10 GR B8, CL 1 (EXC PAR 7.3); NACE MR 0175-03 ; NACE MR 0103-10	INSPECTION CERTIFICATE EN10204/3.1 Nr. 328232 PLANT ORDER № 8014906956
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 GMS Certified	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel hot rolled, peeled on Landgraf line. Прутки из коррозионностойких (нержавеющих) сталей горячекатаные, обточенные на линии Ландграф. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 3.000in/76.20 mm L=5.590m/18.328ft L=5.600m/18.361ft L=5.580m/18.295ft Grade: 316/316L/1.4401/1.4404	QUANTITY: (number of pcs) 1bund Q-1834 lb/832 kg 1bund Q-4123 lb/1870 kg 1bund Q-459 lb/208 kg	Delivery condition solution annealed : 1900° F(1040° C) water 30minutes термообработка: закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A05382	.018	.47	1.29	.040	.025	16.82	10.24	2.11	.078	.27	.05	.11	.005	.10	.01	.020	.0083	.0026

DIN EN 10002-1, ASTM A370-09										TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) <table style="width:100%; text-align: center; font-size: small;"> <tr> <td colspan="2">A</td> <td colspan="2">B</td> <td colspan="2">C</td> <td colspan="2">D</td> </tr> <tr> <td>thin</td><td>thick</td> <td>thin</td><td>thick</td> <td>thin</td><td>thick</td> <td>thin</td><td>thick</td> </tr> <tr> <td>2.5</td><td>2.0</td> <td>2.5</td><td>2.0</td> <td>0.0</td><td>0.0</td> <td>1.0</td><td>1.0</td> </tr> </table> ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK We acknowledge that the delivered products conform to the requirements of the order										A		B		C		D		thin	thick	thin	thick	thin	thick	thin	thick	2.5	2.0	2.5	2.0	0.0	0.0	1.0	1.0
A		B		C		D																																					
thin	thick	thin	thick	thin	thick	thin	thick																																				
2.5	2.0	2.5	2.0	0.0	0.0	1.0	1.0																																				
MECHANICAL PROPERTIES	Yield Strength, (N/mm ²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm ²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J																																			
	L	Q		A5%	In 2 inches (50mm) or 4D, min, % L			L	Q																																		
REQUIRED	205	240	515-690	40	-	40	50	140-217	100	-																																	
EFFECTIVE	304	341	568	59	-	58	75	163	204 204 204	-																																	
	300	345	564	59	-	58	78	163	208 208 208	-																																	

US - testing	yes	Results: ASME SA-388/SA-388M-10 (ASTM A 388/A 388M-09)-FBH1/8"; EN 10308 type 1a; class 3:OK	Manufacturer: PrJSC DNIPROSPETSSTAL Date: 12.12.17 Manager of quality assurance department - V. Kapaieva Signed:  Zaporozhye Made in Ukraine.
Radiation free; mercury free. No Weld or Weld repair.			