

PrJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

099922



Contract No.: 20002
 TECHN.PROTOCOL № 390-11 SPEC.№6158/P050557
 DIN EN 10088-3-05, DIN EN 10272-08, DIN EN 10222-5-00; ASTM A182/A182M-10; ASME SA-182/SA-182M-10; ASTM A276-10; ASTM A314-08, ASTM A479/A479M-10; ASME SA-479/SA-479M-10; ASTM A484/A484M-10; AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07; AMS 5653F-07; ASTM A193/A193M-10GR B8M, CL1; ASME SA-193/SA-193M-10 GR B8, CL 1; ASTM A320/A320M-08 GR B8M, CL 1; ASME SA-320/SA-320M-10 GR B8, CL1; NACE MR 0175-03; NACE MR 0103-10

Sheets: 4 Sheet: 4
 INSPECTION CERTIFICATE EN10204/3.1 Nr.325105
 PLANT ORDER № 8014906158



CUSTOMER
DSS INTERNATIONAL
 SA Switzerland

PRODUCT DESCRIPTION
 Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные.
STEEL MAKING PROCESS: EAF+AOD
СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР
 Round 13.000in/330.20 mm L=4.466m/14.639ft
Grade: 316/316L/1.4401/1.4404

QUANTITY:
 (number of pcs) **1bund Q-6878 lb/3120 kg**

Delivery condition
 solution annealed :1922° F(1050° C) water 30minutes
 термообработка: закалка в воду

GMS Certified

ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N	Sn	B
REQUIRED	<.030	<1,00	1.20-2.00	<.040	.015-.030	16.50-18.00	10.00-13.00	2.00-2.50	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № A05120	.020	.40	1.28	.040	.024	16,72	10.32	2.07	.078	.23	.04	.11	.005	.11	.01	.030	.008	.0024

DIN EN 10002-1, ASTM A370-09

MECHANICAL PROPERTIES	Yield Strength, (N/mm²) R0.2% R 1.0%		Tensile Strength, Rm, (N/mm²)	Elongation		Reduction of area, Z % L	Brinell Hardness HB	Impact strength, KV, J										
	L	Q		A ₅ % L Q	In 2 inches (50mm) or 4D, min, % L			L	Q	L	Q							
REQUIRED	205	240	515-700	45	35	40	50	140-223	100	60								
EFFECTIVE	301	345	566	60	52	58	78	163	244	244	244	63	63	63				

TECHNICAL REQUIREMENTS:
 Macrostructure – GOOD
 GRAIN SIZE : 5 to ASTM E 112-96(2004)
 Nonmetallic inclusions ASTM E 45-05 (Method A)

A	B	C	D
thin	thick	thin	thick
2.0	2.0	2.0	1.0
0.0	0.0	0.0	1.0

 ICC-ASTM A262-08 (practice E)-test: O.K.
 Dimension/surface defects test, anti-mixing test – OK
 We acknowledge that the delivered products conform to the requirements of the order

Mechanical properties tested in state of delivery

US - testing yes Results: ASME SA-388/SA-388M-10 (ASTM A 388/A 388M-09)-FBH1/5"; EN 10228-4 type 1a; class 3: OK

Radiation free; mercury free. No Weld or Weld repair.

Manufacturer: PrJSC DNIPROSPETSSTAL
 Date: 20.09.17 Manager of quality assurance department - V. Kapaiev
 Signed:
 Zaporozhye
 Made in Ukraine.

