

ASA PO 77725 WO 5872 CIA 6FOE 40

51 98625 (9") C073843

PJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE

	Contract No.: 50005 TECHN.PROTOCOL № 210-11 SPEC.№8163/P028592-ED ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08;ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10 GR B8M,CL1 ;ASME SA-193/SA-193M-10GR B8M,CL1;ASTM 320/A320M-08GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8M,CL 1	Sheets:9 Sheet: 7 QUALITY CERTIFICATE EN10204/3.1 Nr.268191 PLANT ORDER № 8014908165
	NACE MR 0175-03;NACE MR 0103-10	

	CUSTOMER DSS INTERNATIONAL SA Switzerland <i>ok 3/5/13</i>	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled .Прутки из коррозионноустойчивых (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 9.000in/228.60 mm L=4.190m/13.738ft L=3.990m/13.082ft Grade: 316/F316/316L/F316L	QUANTITY: (number of pcs) 1bund Q-3113 lb/1412 kg 1bund Q-2967 lb/1346 kg
			Delivery condition solution annealed :1922°F(1050°C)/water 25' minutes термообработка:закалка в воду

ANALYSIS. %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N ₂		
REQUIRED	<.030	<1,00	1.25-2.00	<.040	.020-.030	16.00-18.00	10.00-14.00	2.00-3.00	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST Heat# № 98625	.020	.41	1.31	.034	.023	16,91	10.28	2.05	.065	.27	.04	.15	.005	.08	.012	.034		

ASTM A370

MECHANICAL PROPERTIES	Yield Strength, Ksi(N/mm ²) Re (R _{0.2})	Tensile Strength, Rm,ksi (N/mm ²)	Elongation A ₅ %	Reduction of area, Z %	Brinell Hardness HB	Impact strength, KV, J	TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.0 2.0 2.0 2.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK
	REQUIRED	36(248)	75 (515)	45	50	140-223	
EFFECTIVE	41.5(285)	81.2(558)	60	77	167	262	

Mechanical properties tested in state of delivery

US - testing	yes	Results: «ASTM A388 FBH 1/5 " »	Manufacturer: PJSC DNIPROSPETSSTAL Date: 11.12.12 Manager of quality assurance department - V. Kapaieva Signed:
Radiation free; mercury free. No Weld or Weld repair.			Zaporozhye Made in Ukraine.

SV MC