



98363 (15")

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PJSC DNIPROSPETSSTAL, YUZHNOYE SHOSSE 81, 69008 ZAPOROZHYE, UKRAINE


	Contract No.: 50005 TECHN.PROTOCOL № 210-11 SPEC.№7695/P028087-ED ASTM A182/A182M-10;ASME SA-182/SA-182M-10;ASTM A276-10;ASTM A314-08;ASTM A479/A479M-10;ASME SA-479/SA-479M-10;ASTM A484/A484M-10;AMS-QQ-S-763B-06 Cond.A; AMS 5648K-07;AMS 5653F-07;ASTM A193/A193M-10 GR B8M,CL1 ;ASME SA-193/SA-193M-10GR B8M,CL1;ASTM 320/A320M-08GR B8M,CL 1;ASME SA-320/SA-320M-10 GR B8M,CL 1;NACE MR 0175-03;NACE MR 0103-10	Sheets:8 Sheet: 5 QUALITY CERTIFICATE EN10204/3.1 Nr.265849 PLANT ORDER № 8014907695
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	CUSTOMER DSS INTERNATIONAL SA Switzerland	PRODUCT DESCRIPTION Bars and rods of corrosion-resistant (stainless) steel forged, peeled. Прутки из коррозионностойких (нержавеющих) сталей кованные, обточенные. STEEL MAKING PROCESS: EAF+AOD СПОСОБ ВЫПЛАВКИ: Электродуговая печь+АКР Round 15.000in/381.00 mm L=4.730m/15.508ft Grade: 316/F316/316L/F316L	QUANTITY: (number of pcs) 1bund Q-9674 lb/4388 kg Delivery condition solution annealed :1922°F(1040°C)/water 30 minutes термообработка:закалка в воду
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ANALYSIS, %	C	Si	Mn	P	S	Cr	Ni	Mo	Al	Cu	V	W	Ti	Co	Nb	N ₂		
REQUIRED	<.030	<1.00	1.25-2.00	<.040	.020-.030	16.00-18.00	10.00-14.00	2.00-3.00	<.10	<.40	<.10	<.20	<.15	<.40	<.20	<.10		
CAST № 98363	.023	.45	1.32	.035	.024	16.79	10.17	2.10	.084	.28	.04	.13	.005	.09	.01	.025		

ASTM A370-08a							TECHNICAL REQUIREMENTS: Macrostructure – GOOD GRAIN SIZE : 5 to ASTM E 112-96(2004) Nonmetallic inclusions ASTM E 45-05 (Method A) A B C D thin thick thin thick thin thick thin thick 2.5 2.0 2.0 1.0 0.0 0.0 1.0 1.0 ICC-ASTM A262-08 (practice E)-test: O.K. Dimension/surface defects test, anti-mixing test – OK
MECHANICAL PROPERTIES	Yield Strength, Ksi(N/mm ²) Re (R _{0.2})	Tensile Strength, Rm,ksi (N/mm ²)	Elongation A ₅ %	Reduction of area, Z %	Brinell Hardness HB	Impact strength, KV, J	
REQUIRED	36(248)	75 (515)	45	50	140-223	100	
EFFECTIVE	36.9(254)	80.0(549)	60	75	163	248	

Mechanical properties tested in state of delivery

US - testing	yes	Results: «ASTM A388 FBH 1/5 " »	Manufacturer: PJSC DNIPROSPETSSTAL Date: 20.09.12 Manager of quality assurance department - V. Kapaieva Signed: 
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Radiation free; mercury free. No Weld or Weld repair.	Zaporozhye Made in Ukraine.
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