

HT# 700327

0187795
2pgs



COGNE ACCIAI SPECIALI S.p.a.
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CAP. SOC. 100.000.000 EUR INT. VERS.
C.F. 02187380987
VAT: IT00571320076 - R.E.A. n. AO-50474

Company with management systems IGG
approved and certified according to ISO 9001,
ISO/TS 16949 e ISO 14001.

INSPECTION CERTIFICATE 3.1 (EN 10204:2004)
DOCUMENT NUMBER 2017020273
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CUSTOMER: COGNE SPECIALTY STEEL USA, INC
 CUSTOMER'S ORDER: 4500274567
 MANUFACTURER'S WORKS: AOSTA, VIA PARAVERA 16 - ITALY
 PRODUCER OF THE DOC: QUALITY DEPARTMENT
 MANUFACTURER'S WORKS ORDER NO: 25218883 /20 MARK OF THE MANUFACTURER: COGNE
 DISPATCH NOTE: 81116268 /10 WEIGHT: 11,490.30
 THE CERTIFIED PRODUCTS ARE COMPLYING TO THE PURCHASE ORDER
 INTERNAL SPEC: AMSQQS763
 PRODUCT: 50368 SPE ROUGHPEELED ROUND BARS TOLERANCE: + 0,0985 - 0
 SURFACE FINISH: 1X Hot Finished
 PRODUCT DELIVERY CONDITION: RS SOLUTION ANNEALED
 PRODUCT DIMENSIONS (Inch): 13.000 LENGTH (inch) 00120 /00168
 GRADE: AISI 316/316L - UNS31600/31603 INTERNAL GRADE: F316L IMCO
 IDENTIFICATION HEAT NO: 700327 IDENTIFICATION LOT NO: 036990
 MARKING OF THE PRODUCT: 316L TEST PIECE N: 699

REFERENCE NORMS: ASTM A276/276M(16), ASTM A479/A479M(16), ASTM A484/A484M(16), ASTM A193/A193M(16) B8MCL1, ASME SA276(16), ASME SA479(16), ASME SA484(16), ASME SA193(16) B8MCL1, AMS5653H, AMS5648L, AMS-QQS-763D2015, NACE MR0175/ISO15156-3(15), NACE MR0103 2015, NORSOK M630 MDS S01 Rev5, EN 10272(07).
 REFERENCE NORMS FOR CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES: ASTM A182/A182M(15)/ASME SA182(15), ASTM A314/A314M(15)/ASME SA320(15), ASTM A320/A320M(15A)/ASME SA320(15) B8MCL1, EN 10222-5(2000).
 AISI 316/316L UNS S31600/S31603, EN 1.4401/1.4404.
 SOLUTION TREATED AT 1050°C / 1 min x mm / WATER.
 STEELMAKING EAF + AOD
 MACROSTRUCTURE CONFORMING TO THE SPEC. ASTM E340.
 QTC ON PROLONGATION OF BARS TESTS AT MID RADIUS (CENTER POS. FOR SIZES <2 INCHES).
 HOT FORGED
 REDUCTION RATIO 5.0
 INITIAL STATUS 0.0

CHEM. COMP. (%W/W) - LADLE ANALYSIS ACCORDING TO ASTM E1019-A751-E1086-E415-A580
 Control lot No. - Weight :020000674753 - 86,184 KG

ELEMENTS OBTAINED	C	Si	Mn	P	S	N	Cr	Mo	Ni	Cu
OBTAINED	0.017	0.32	1.88	0.026	0.024	0.082	16.98	2.10	10.17	0.37
ELEMENTS OBTAINED	Co									
OBTAINED	0.18									

HARDNESS TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000674970 - 5,710 KG
 SPECIFICATION ASTM A370-E10 HARDNESS TEST HB TESTING METHOD: 10/3000
 OBTAINED 166

IMPACT TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000674970 - 5,710 KG
 SPECIFICATION EN ISO 148-1-KV2 DIRECTION OF THE TEST PIECE: T
 TYPE OF TEST PIECE KV
 TEST TEMPERATURE °C 196-
 MEASUREMENT UNIT J
 OBTAINED 100 116 111

LEC 18/07



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TENSILE TEST IN AS DELIVERY CONDITION

Control lot No. - Weight :020000674970 - 5,710 KG
SPECIFICATION EN-ISO6892-1

DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT	RM MPA	RP02 MPA	A5 %	Z %	RP1 MPA
OBTAINED	565	297	5.0 D 57.3	60.6	327

GRAIN SIZE

Control lot No. - Weight :020000674970 - 5,710 KG
SPECIFICATION ASTME112 --
OBTAINED 4 6

HEAT TREATMENT PERFORMED IN CALIBRATED FURNACES ACCORDING TO INTERNAL PROCEDURE PR-GDQ.ITT COMPLYING WITH API6A Annex M.
CORROSION TEST ACCORDING TO ASTM A262 Practice E EN ISO 3651-2 (NO SIGNS OF FISSURES OR CRACKS AT 20X MAGNIFICATION): SATISFACTORY.
SURFACE CONTROL BY VISUAL INSPECTION: CONFORMING.
DIMENSIONAL CONTROL ACCORDING TO ASTM A484: CONFORMING.
ULTRASONIC TEST ACCORDING TO EN 10308 Class.3, equivalent to
ASTM A388 FBH5 (for sizez <=250 mm) and FBH8 (sizes >250 mm): SATISFACTORY.
ANTIMIX TEST: SATISFACTORY.

TENSILE TEST

Control lot No. - Weight :020000674970 - 5,710 KG
SPECIFICATION ASTM A370-F8-0.5" SPEC

DIRECTION OF THE TEST PIECE: T

MEASUREMENT UNIT	UTS KSI	YS KSI	RA %	EL %
OBTAINED	81	42	57.9	4,0 D 58.3

NO WELDING REPAIR ON THE MATERIAL

MARKING: PRODUCER LOGO, MATERIAL NO, HEAT NO, LOT NR.

THE PRODUCT SATISFIES CE DIRECTIVES: 2011/65 (ROHS2) - 2000/53 - 2002/95 (ROHS) - 2003/11 - 2005/618 AND PED 2014/68/EU.

THE MATERIAL IS FREE OF ANY MERCURY, MERCURY COMPOUNDS AND OR RADIUM CONTAMINATION AT TIME OF SHIPMENT AND WAS PRODUCED WITHOUT USING OZONE DEPLETING SUBSTANCES OF CLASS I AND II.

THE ABOVE ARE TRUE AND CORRECT RESULTS OF TESTS ON SAMPLES OF THE MATERIAL. RESULTS ARE CONFORM TO THE SPECIFICATION(S) APPLICABLE AND ARE RECORDED.

THE RECORDING OF FALSE, FICTIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHABLE AS A FELONY UNDER U.S. FEDERAL STATUTES.

ALL THE NORMS MENTIONED ARE INTENDED IN THEIR LATEST REVISION AT THE DATE OF ISSUE OF THIS DOCUMENT.

COUNTRY OF ORIGIN: ITALY, THE MATERIAL COMPLIES WITH FAR DFARS 252.225-7009 ALT 1.