

HT# 602359

C199594



COGNE ACCIAI SPECIALI S.p.a.

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CAP. SOC. 100.000.000 EUR INT. VERS.
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VAT: IT00571320076 - R.E.A. n. AO-50474

Company with management systems IGO
approved and certified according to ISO 9001,
ISO/TS 16949 e ISO 14001.

INSPECTION CERTIFICATE 3.1 (EN 10204:2004)
DOCUMENT NUMBER 2017053106
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CUSTOMER: COGNE SPECIALTY STEEL USA, INC
 CUSTOMER'S ORDER: P040272
 MANUFACTURER'S WORKS: AOSTA, VIA PARAVERA 16 - ITALY
 PRODUCER OF THE DOC: QUALITY DEPARTMENT
 MANUFACTURER'S WORKS ORDER NO: 25219852 /50 MARK OF THE MANUFACTURER: **COGNE**
 DISPATCH NOTE: 81156508 /10 WEIGHT: 4,927.25
 THE CERTIFIED PRODUCTS ARE COMPLYING TO THE PURCHASE ORDER
 INTERNAL SPEC: AMSQOS763_API6A
 PRODUCT: 53320 SPE ROUGHPEELED ROUND BARS TOLERANCE: + 0,0591 - 0
 SURFACE FINISH: 1X Hot Finished
 PRODUCT DELIVERY CONDITION: RS SOLUTION ANNEALED
 PRODUCT DIMENSIONS (Inch): 5.000 LENGTH (inch) 00240 /00288
 GRADE: AISI 316/316L - UNS31600/31603 INTERNAL GRADE: F316L IMCO
 IDENTIFICATION HEAT NO: 602359 IDENTIFICATION LOT NO: 507800
 MARKING OF THE PRODUCT: 316L TEST PIECE N: 780

REFERENCE NORMS: ASTM A276/276M(16), ASTM A479/A479M(16), ASTM A484/A484M(16), ASTM A193/A193M(16) B8MCL1, ASME SA276(16), ASME SA479(16), ASME SA484(16), ASME SA193(16) B8MCL1, AMS5653H, AMS5648L, AMS-QQS-763D2015, NACE MR0175/ISO15156-3(15), NACE MR0103 2015, NORSOK M630 MDS S01 Rev5, EN 10272(07).
 REFERENCE NORMS FOR CHEMICAL COMPOSITION AND MECHANICAL PROPERTIES: ASTM A182/A182M(15)/ASME SA182(15), ASTM A314/A314M(15)/ASME SA320(15), ASTM A320/A320M(15A)/ASME SA320 (15) B8MCL1, EN 10222-5(2000).
 AISI 316/316L UNS S31600/S31603, EN 1.4401/1.4404.
 SOLUTION TREATED AT 1050°C / 1 min x mm / WATER.
 STEELMAKING EAF + AOD
 MACROSTRUCTURE CONFORMING TO THE SPEC. ASTM E340.
 HOT ROLLED
 REDUCTION RATIO 26.4
 INITIAL STATUS 0.0

CHEM. COMP. (%W/W) - LADLE ANALYSIS ACCORDING TO ASTM E1019-A751-E1086-E415-A580
 Control lot No. - Weight :020000663054 - 92,770 KG

ELEMENTS	C	Si	Mn	P	S	N	Cr	Mo	Ni	Cu
OBTAINED	0.014	0.37	1.82	0.028	0.021	0.080	16.78	2.05	10.28	0.38
ELEMENTS	Co									
OBTAINED	0.13									

HARDNESS TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000663628 - 8,010 KG
 SPECIFICATION ASTM A370-E10 HARDNESS TEST HB TESTING METHOD: 10/3000
 OBTAINED 175

IMPACT TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight :020000663628 - 8,010 KG
 SPECIFICATION EN ISO 148-1-KV2 DIRECTION OF THE TEST PIECE: L
 TYPE OF TEST PIECE KV
 TEST TEMPERATURE °C 196-
 MEASUREMENT UNIT J
 OBTAINED 201 208 208



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TENSILE TEST IN AS DELIVERY CONDITION

Control lot No. - Weight :020000663628 - 8,010 KG
 SPECIFICATION EN-ISO6892-1

DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT	RM MPA	RP02 MPA	A5 %	Z %	RP1 MPA
OBTAINED	598	307	5.0 D 54.0	78.0	338

GRAIN SIZE

Control lot No. - Weight :020000663628 - 8,010 KG
 SPECIFICATION ASTME112 --
 OBTAINED 4 6

QTC ON PROLONGATION OF BARS TESTS AT MID RADIUS (CENTER POS. FOR SIZES <2 INCHES).
 HEAT TREATMENT PERFORMED IN CALIBRATED FURNACES ACCORDING TO INTERNAL PROCEDURE PR-GDQ.IIT COMPLYING WITH API6A Annex M.

TENSILE TEST

Control lot No. - Weight :020000663628 - 8,010 KG
 SPECIFICATION ASTMA370-E8-0.5"SPEC

DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT	UTS KSI	YS KSI	RA %	EL %
OBTAINED	86	43	81.6	4,0 D 59.9

CORROSION TEST ACCORDING TO ASTM A262 Practice E EN ISO 3651-2 (NO SIGNS OF FISSURES OR CRACKS AT 20X MAGNIFICATION): SATISFACTORY.
 SURFACE CONTROL BY VISUAL INSPECTION: CONFORMING.

DIMENSIONAL CONTROL ACCORDING TO ASTM A484: CONFORMING.

ULTRASONIC TEST ACCORDING TO EN 10308 Class.3, equivalent to
 ASTM A388 FBH5 (for sizez <=250 mm) and FBH8 (sizes >250 mm): SATISFACTORY.

ANTIMIX TEST: SATISFACTORY.

NO WELDING REPAIR ON THE MATERIAL.

MARKING: PRODUCER LOGO, MATERIAL NO, HEAT NO, LOT NR.

THE PRODUCT SATISFIES CE DIRECTIVES: 2011/65 (ROHS2) - 2000/53 - 2002/95(RoHS) - 2003/11 - 2005/618 AND PED 2014/68/EU.

THE MATERIAL IS FREE OF ANY MERCURY, MERCURY COMPOUNDS AND OR RADIUM CONTAMINATION AT TIME OF SHIPMENT AND WAS PRODUCED WITHOUT
 USING OZONE DEPLETING SUBSTANCES OF CLASS I AND II.

THE ABOVE ARE TRUE AND CORRECT RESULTS OF TESTS ON SAMPLES OF THE MATERIAL. RESULTS ARE CONFORM TO THE SPECIFICATION(S) APPLICABLE
 AND ARE RECORDED.

THE RECORDING OF FALSE, FICTIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHABLE AS A FELONY UNDER U.S.
 FEDERAL STATUTES.

ALL THE NORMS MENTIONED ARE INTENDED IN THEIR LAST REVISION AT THE DATE OF ISSUE OF THIS DOCUMENT.

COUNTRY OF ORIGIN: ITALY, THE MATERIAL COMPLIES WITH FAR DFARS
 252.225-7009 ALT 1.