

MP257

284195

ACRONI

ACRONI d.o.o., Cesta Borisa Kidriča 44, SI-4270 Jesenice

Izdajatelj certifikata
Aussteller der Bescheinigung
Original of the document

KONTROLA KAKOVOSTI
Telefon: +386 4 684 10 40
Telefax: +386 4 684 10 68
http://www.acroni.si
E-mail: mliran.pirnati@acroni.si

**Potrdilo o prevzemu 3.1 / Abnahmeprüfzeugnis
3.1 / Inspection certificate 3.1**



Naročnik / Kunde / Customer

Stran/Seite/Page 1 / 1 EN 10 204 3.1
St./Nr./No. Datum / Datum / Date

310060216

25.04.2013

Naročilo / Bestellung Nr. / Order No. : 55163-1 dep. 36965
Dobavni list / Lieferschein / Dispatch note : 310060216 z/Von/Vrom 25.04.2013

Izdelek / Erzeugnis / Product : Hot Rolled Annealed and Pickled
Vrsta površine / Beschmelzansatz / Molding treatment : E+VOD
Znak izvedenca TK / Zeichen des stahverarbeitenden Betriebes / Mark of the Manufacturer : 
Znak proizvajalca / Zeichen des Herstellerwerks / Mark of the Manufacturer : 

Specifikacije / Vorschriften / Specifications :
ASTM A 240 Ed.2011
ASME SA240/240M, BPVC, Seall, Part A, Ed10, Add11a, QQ-S-766D
AMS 5511H/AMS 5513J
EN 10028-7/ED.2008
PED/97/23/EC

Tip / W.M. / Type : 304L/304
Pov. / Flache / Finish : No.1
Koroz. test / Hl. Krist. kor. / Corrosion test : ASTM A262 PRACTICE E:OK
No.1

S30403/S30400
SAE 30304L/30304
X5CrNi 18/10 / 1D
X2CrNi 18/9
W.Nr.1.4301/1.4307
EN-ISO 3651-2 Method A:OK
NACE MR 0103-2007
NACE MR 0175-2003

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. / Pos. / Item	St. vzorca / Schmelzen Nr. / Heat No.	St. plošč / Material / Plate No.	Teža/peto / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	Sl. krm. / Stückzahl / Quantity	Sl. vzorca / Probe Nr. / Sample No.
2	284195	69745	9203	3.75 / 78 / 240	1	69745T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl. vzorca / Probe Nr. / Sample No.	Smer vzorca / Probenlage / Position	Naprednja / Dehn. / Yield strength	Naprednja / Dehn. / Yield strength	Netrdnost / Zugfestigkeit / Tensile strength	Raztezek / Bruchdehnung / Elongation	Kontrakc. / Einschnürung / Reduction of area	Trdota / Härte / Hardness	Zlavoost / Kerbschlag / Impact
Zahteva / Anforderung	MIN	30	75	40			92	
	MAX							
69745 T P		46,11	86,27	51,5	54,5	60	86	262 272 267 68

G - Gornj / Kopf / Top N - Hoga / Fuss / Bottom V - Vzdolžno / Länge / Longitudinal P - Prečno / Querschnitt / Transversal Upogib / Biege / Bend :

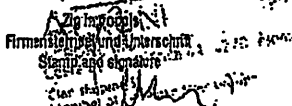

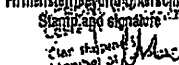
Kemična analiza / Chemische Zusammensetzung / Chemical composition

Saza/Schmelzen Nr. / %C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Fertile
284195	0.023	0.32	1.82	0.039	0.001	18.18	8.12	0.36	0.40	0.12	0.0979	0.008	<0.005

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
FREE FROM KNOWN CONTAMINATION WITH MERCURY
NO WELD REPAIR
HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
FREE FROM RADIOACTIVE CONTAMINATION
Certified acc. Pressure Equipment Directive (97/23/EC)
by TÜV-CERT-Certification Body for pressure equipment of the
TÜV Industrie Service G.m.b.H. TÜV SÜD Gruppe
COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB: SLOVENIA - EU
We confirm herewith that the delivered material complies with the terms of the order.

1005


Firma: 
Stempel: 
Član skupnosti / Mitglied