

283480 - 3.0

**ACRONI**

ACRONI d.o.o., Cesta Borisa Kidriča 44, SI-4270 Jesenica

Izdajatelj certifikata  
Aussteller der Bescheinigung  
Originator of the document

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Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis  
3.1/ Inspection certificate 3.1

Narocnik / Kunde / Customer

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EN 10 204 3.1

St. / Nr. / No.

Datum / Datum / Date

310057582-1

01.03.2013

Narocilo / Bestellung Nr. / Order No.

Dobavn list / Lieferschein / Despatch note

55124-I disp 36501

310057582 z/vom/from 28.02.2013

UNITED STATES

Izdelek / Erzeugnis / Product

Vrsta peci / Erschmelzungsart / Melting furnace

Znak izvedenca TK



Znak proizvajalca



Hot Rolled Annealed and Pickled

E+VOD

Zeichen des sachverständigen  
Inspectors' stamp

Zeichen des Herstellerwerks  
Mark of the Manufacturer

Specifikacija / Vorschriften / Specifications

Tip / W.nr. / Type

Pov. / Fläche / Finish

Koroz. test / Int. krist. kor. / Corrosion test

ASTM A240 Ed.2011

316L/316

No.1

ASTM A262 PRACTICE E:OK

ASME SA240/240M, BPVC, Sec. II, Part A, Ed10, Add11a

316L/316

No.:1

QQ-5-766D

S31603/S31600

AMS 5507F/AMS 5524L

SAE 30316L/30316

EN ISO 3651-2 Method A:OK

EN 10028-7/ED.2008

X2CrNiMo 17/12/2 / 1D

HACE MR 0103-2007

X5CrNiMo 17/12/2

HACE MR 0175-2003

W.Nr.1.4404/1.4401

PED/97/23/EC

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. Pos. Item	St. sarza Schmelzen Nr. Heat No.	St. plošče Wälztafel Plate No.	Teža neto Gewicht Weight kg	Dimenzije Abmessungen Dimensions	St. kom. Stückzahl Quantity	St. vzorca Probe Nr. Sample No.
2	283480	59254	7362	3.00 / 78 / 240	1	59254T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St. vzorca Probe Nr. Sample No.	Smer vzorca Proben lage Position	Nap.tecenja Dehn grenz. 0.2% KSI	Nap.tecenja Dehn grenz. 1% KSI	Nat.trdnost Zugfestigkeit Tensile str. KSI	Raztezek / Bruchdehnung / Elongatio AS % ASD % A80 %	Kontrakc. Einschnurung g	Trdota Harte % Hardness HRCB	Zilavost / Kerbschlag / Impact pri / smer bel / Age at/posit.
Zahteva Anforderung	MIN MAX	30	75	40			95	
59254 T P		39,73	78,44	56.0	59.0	70	80	263 268 265 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vzdolžno / Längs / Longitudinal P - Precno / Quer / Transverse Upogib / Biege / Bend :

Kemicka analiza / Chemische Zusammensetzung / Chemical Composition

Sarza/Schmelzen Nr./ %C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferite
283480	0.013	0.33	1.82	0.034	0.001	16.62	10.05	0.30	2.07	0.14	0.0388	<0.005	<0.005

Opomba / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007  
FREE FROM KNOWN CONTAMINATION WITH MERCURY  
NO WELD REPAIR  
HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED  
POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK  
FREE FROM RADIOACTIVE CONTAMINATION  
Certified acc. Pressure Equipment Directive (97/23/EC)  
by TÜV-CERT-Certification body for pressure equipment of the  
TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.  
COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB: SLOVENIA - EU  
We confirm herewith that the delivered material complies with the terms of the order.

S 826

ACRONI  
d.o.o.  
Cesta Borisa Kidriča 44, 4270 Jesenica  
Znamstempel und Unterschrift  
Mark Stamp and signature

*[Signature]*