

# ACRONI 280232 (26")

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Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis  
 3.1/ Inspection certificate 3.1

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 St./Nr./No. Datum / Datum / Date

**310043492-2** 18.05.2012

Narocnik / Kunde / Customer

26"

Narocilo / Bestellung Nr. / Order No. Dobavni list / Lieferschein / Dispatch note  
**54976-I disp. 35034** **310043492 z/vom/from 18.05.2012**

Izdelek / Erzeugnis / Product Vrsta peci / Erhmetzungsart / Melting furnace Znak izvedenca TK Zeichen des sachverständigen Inspectors' stamp Znak proizvajalca Zeichen des Herstellerwerks Mark of the Manufacturer

**Plates** **E+VOD**

Specifikacije / Vorschriften / Specifications Tip / W.nr. / Type Pov / Fläche / Finish Koroz. test / Int.krist.korr. / Corrosion test

**ASTM A240 Ed.2011** **316L/316** **No.1** **ASTM A262 PRACTICE E:OK**

**ASME SA 240 - 2010 Section II Part A Add.2011** **316L/316** **No.:1**

**QQ-5-766D**

**AMS 5507F/AMS 5524K** **S31603/S31600** **EN ISO 3651-2Method A:OK**

**EN 10028-7/ED.2008** **SAE 30316L/30316** **X2CrNiMo 17/12/2 / 1D** **NACE MR 0103-2007**

**X5CrNiMo 17/12/2** **NACE MR 0175-2003**

**W.Nr.1.4404/1.4401**

PED/97/23/EC

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Pos. / Item	St. sarza / Schmelzen Nr. / Heat No.	St. plošče / Walztafel / Plate No.	Teža neto / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	Sl. kom. / Stückzahl / Quantity	Sl. vzorca / Probe Nr. / Sample No.
11	280232	99512	9326	4.00 / 78 / 228	1	99512T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl.vzorca / Probe Nr. / Sample No.	Smr vzorca / Probenlage / Position	Nap.tecenja / Dehn grenze / Yield	Nap.tecenja / Dehn grenze / Yield	Nat.trdnost / Zugfestigkeit / Tensile str.	Raztez / Bruchdehnung / Elongation	Kontrakt. / Einschnürung / Red. of area	Trdota / Härte / Hardness	Zilavost / Karbschlag / Impact
99512 T	P	42,92	76,99	58.0	60.5	56	78	256 259 262 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vzdotno / Langa / Longitudinal P - Precno / Quer / Transverse Upogib / Blage / Bend :

Kemicka analiza / Chemische Zusammensetzung / Chemical Composition

Sarza/Schmelzen Nr. / Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferrite
280232	0.015	0.42	1.82	0.040	0.001	16.63	10.15	0.32	2.01	0.15	0.0375	0.007	<0.005	

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007  
 FREE FROM KNOWN CONTAMINATION WITH MERCURY  
 NO WELD REPAIR  
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED  
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK  
 FREE FROM RADIOACTIVE CONTAMINATION  
 Certified acc. Pressure Equipment Directive (97/23/EC)  
 by TÜV-CERT-Certification body for pressure equipment of the  
 TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.  
 \*COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB : SLOVENIA - EU\*  
 We confirm herewith that the delivered material complies with the terms of the order.

ACRONI 1972  
 ACRONI s.p.a.  
 Cesta do jez. Kidrica 44, 4270 Jesenice  
 Čimena štampiljuna in pisarja  
 Stamp and signature

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