

ACRONI

280148

TEHNIČNA KONTROLA
 Telefon: +386 4 584 10 43
 Telefaks: +386 4 584 10 68
 http://www.acroni.si
 E-mail: anton.papler@acroni.si



**Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis
 3.1/ Inspection certificate 3.1**

Narocnik / Kunde / Customer

Stran/Seite/Page 1 / 2
 St. / Nr. / No. EN 10 204 3.1
 Datum / Datum / Date

310042956-1 08.05.2012

Narocilo / Bestellung Nr. / Order No. Dobavni list / Lieferschein / Despatch note
S4950-I disp. 34848 310042956 z/vom/from 07.05.2012

Izdelek / Erzeugnis / Product Plates	Vrsta peclj / Erschmelzungsart / Melting furnace E+VOD	Znak izvedenca TK Zelchen des sachverständigen Inspectors' stamp 	Znak proizvajalca Zelchen des Herstellers Mark of the Manufacturer 
Specifikacije / Vorschriften / Specifications ASTM A240 Ed.2011 ASME SA 240 - 2010 Section II Part A Add.2011 QQ-5-766D AMS 5507F/AMS 5524K EN 10028-7/ED.2008 PED/97/23/EC	Tip / W.nr. / Type 316L/316 316L/316	Pov / Fläche / Finish No.1 No.:1	Koroz. test / Int.krist.korr. / Corrosion test ASTM A262 PRACTICE E:OK EN ISO 3651-2Method A:OK NACE MR 0103-2007 NACE MR 0175-2003
	S31603/S31600 SAE 30316L/30316 X2CrNiMo 17/12/2 / 1D XSCrNiMo 17/12/2 W.Nr.1.4404/1.4401		

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Poz. / Pos. / Item	St. sarže / Schmelzen Nr. / Heat No.	St. plošče / Walztafel / Plate No.	Teža neto / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	St. kom. / Stückzahl / Quantity	St. vzorca / Probe Nr. / Sample No.
3	280148	98074	8589	3.50 / 78 / 240	1	98074 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

St. vzorca / Probe Nr. / Sample No.	Smer vzorca / Proben lage / Position	Nap.tecenja / Dehn granze / Yield 0.2% R _{p0.2}	Nap.tecenja / Dehn granze / Yield 1% R _{p1}	Nat.trdnost / Zugfestigkeit / Tensile str. R _m	Raztezok / Bruchdehnung / Elongation AS % A50 % A80 %	Kontrakt. / Einschnurung / Red. of area %	Trdota / Harte / Hardness HR15	Zilavost / Kerbschlag / Impact pri / smer bei / lage at / posk. HR	St. vzorca / Probe Nr. / Sample No.
		MIN 30		75	40		95		
		MAX							
98074 T P		43,79		79,89	54,5 56,8	58	83	259 255 265 68	

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vzdolžno / Längs / Longitudinal P - Precno / Quer / Transverse Upogib / Biege / Bend :

280148

Ziglin podpis
 Firmenstempel und Unterschrift
 Stamp and signature
 ACRONI d.o.o.
 Cesta: Borna, Kriška ul. 427C Isernice 19/72
 Član skupine SSI
 Member of Slovenian Steel Group

Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis 3.1/ Inspection certificate 3.1

Sl./Nr./No. 310042956-1

Stran/Seite/Page 2 / 2

Kemična analiza / Chemische Zusammensetzung / Chemical Composition

Sarza/Schmelzen Nr./ Heat No.	%C	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferrite
280148	0.014	0.43	1.75	0.036	0.001	16.69	10.02	0.33	2.02	0.15	0.0539	<0.005	<0.005	

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
 FREE FROM KNOWN CONTAMINATION WITH MERCURY
 NO WELD REPAIR
 HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
 POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
 FREE FROM RADIOACTIVE CONTAMINATION
 Certified acc. Pressure Equipment Directive (97/23/EC)
 by TÜV-CERT-Certification body for pressure equipment of the
 TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.
 COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB : SLOVENIA - EU
 We confirm herewith that the delivered material complies with the terms of the order.

2801

Zig In podols
 Firmensiegel und Unterschrift
 Stamp and signature
 ACRONI, d.o.o.
 Cesta Borisa Kidriča 44, 4270 Ilsevnice
 član skupine SI
 Member of Slovenian steel Group

13/72