

ACRONI

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**Potrdilo o prevzemu 3.1/ Abnahmeprüfzeugnis
 3.1/ Inspection certificate 3.1**

**NEW WEST
 METALS INC.**

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 St./Nr./No. Datum / Datum / Date
310041041-1 02.04.2012

Narocilo / Bestellung Nr. / Order No. Dobava / Ist / Uferschale / Dispatch note
54910-1 disp.34645 310041041 z/vom/from 31.05.2012

Izdelek / Erzeugnis / Product Plates	Vrsta pecil / Erzeugnisart / Melting furnace E+VOD	Znak izvedenca TK Zeichen des sachverständigen Inspectors' stamp 	Znak proizvajalca Zeichen des Herstellers Mark of the Manufacturer
Specifikacije / Vorschriften / Specifications ASTM A240 Ed.10 ASME SA 240 - 2010 Section II Part A QQ-S-766D	Tip / Var. / Type 316L/316 316L/316	Pod / Fläche / Finish No.1 No.:1	Korozi. test / Int.krist.korr. / Corrosion test ASTM A262 PRACTICE E-OK EN ISO 3651-2Method A:OK NACE MR 0103-2007 NACE MR 0175-2003
AMS 5507F/AMS 5524K EN 10028-7/ED.2008	S31603/S31600 SAE 30316L/50316 X2CrNiMo 17/12/2 / ID X3CrNiMo 17/12/2 W.Nr.1.4404/1.4401		
PED/97/25/EC			

Obseg dobave / Umfang der Lieferung / Extent of material delivery

Pos. / Item	St. earze / Schmelzen Nr. / Heat No.	St. ploste / Wabstafel / Plate No.	Teza / maso / Gewicht / Weight	Dimenzije / Abmessungen / Dimensions	St. kom. / Stückzahl / Quantity	St. vzorca / Probe Nr. / Sample No.
4	278969	81551	4956	R704 2.50 / 71 / 213	1	81551 T
5	279559	89644	6749	R705 2.75 / 78 / 240	1	89644 T

Mehanske lastnosti / Mechanische Eigenschaften / Mechanical properties

Sl.vzorca / Probe Nr. / Sample No.	Smer vzorca / Proben lage / Position	Nap.tecenja / Dehn granice / Yield	Nap.tecenja / Dehn granice / Yield	Net.črtnost / Zugfestigkeit / Tensile str.	Raztezak / Bruchdehnung / Elongation	Kontrakt. / Einschnürung / Red. of area	Trdota / Härte / Hardness	Zl.vost / Kerbschlag / Impact
	MIN	30	75	40			95	
	MAX							
81551 T	P	40,89	80,62	51.4	71.2	71	80	258 248 251 68
89644 T	P	44,08	81,78	48.1	63.2	66	82	239 251 249 68

G - Glava / Kopf / Top N - Noga / Fuss / Bottom V - Vz dolno / Längs / Longitudinal P - Prečno / Quer / Transverse Upogib / Biege / Bend:

COPY

ACRONI 1972
 ACRONI, d.o.o.
 Cesta Borna Kidriča 44, 4270 Jesenice
 Čl. skupine SU
 Member of Slovenian Group
 Firmenstempel und Unterschrift
 Stamp and signature

PO 224131

(2) PLATES
 R704, R705

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Kemična analiza / Chemische Zusammensetzung / Chemical Composition

Šarža/Schmelzen Nr / % Heat No.	%Si	%Mn	%P	%S	%Cr	%Ni	%Cu	%Mo	%Co	%N	%Nb	%Ti	Ferita	
278969	0.012	0.35	1.88	0.038	0.001	16.85	10.24	0.33	2.15	0.16	0.0440	<0.005	<0.005	R704
279559	0.017	0.35	1.85	0.040	0.001	17.13	10.50	0.32	2.09	0.15	0.0753	0.006	<0.005	R705

Opombe / Bemerkungen / Remarks

THICKNESS TOLERANCE ACCORDING ASME SA 480/SA 480M - 2007
FREE FROM KNOWN CONTAMINATION WITH MERCURY
NO WELD REPAIR
HEAT TREATMENT: SOLUTION ANNEALED AT 1925°F WATER QUENCHED
POSITIVE MATERIAL IDENTIFICATION (PMI TEST): OK
FREE FROM RADIOACTIVE CONTAMINATION
Certified acc. Pressure Equipment Directive (97/23/EC)
by TÜV-CERT-Certification body for pressure equipment of the
TÜV Industrie Service G.m.b.H TÜV Süd Gruppe.
*COUNTRY OF ORIGIN = COUNTRY OF MELT = COUNTRY OF SLAB : SLOVENIA - EU
We confirm herewith that the delivered material complies with the terms of the order.

ACRONI 1972
ACRONI, d.o.o. Zg. in prod. železnice
Cesta Bohinjčanov 70 Jesenice
Č.l. skupine SŠKup and signatura
Member of Slovenian Steel Group

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